

CREATION & DESIGN

PROFILES, FINISHING, MOULDINGS, CENTER PANELS,
WOOD TYPES, GRADES, ACCESSORIES, OPTIONS

caron
Thinks wood, thinks **green**

25
26

"TRY THE CARON EXPERIENCE!"

EXPLORE OUR FACTORY
AND FOLLOW EACH
METICULOUS STEP OF OUR
MANUFACTURING PROCESS.



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WHY CARON?

QUALITY AND INNOVATION FOR OVER 40 YEARS.

Our significant investments in machinery and robotization, as well as our valued workforce, enable us to offer:

- Unparalleled manufacturing and sanding quality
- One of the fastest production time in the industry
- The largest selection of cabinet doors in America
- Exemplary customer service
- Complete finishing service
- ISO 9001-certified quality management system, exclusive to the industry



All of this is also possible thanks to our powerful enterprise resource planning (ERP) system, which includes a complete customer relationship management system.



An expert checking the thickness of the finishing coat.



20-1200-1-20-03-[508]-F54-P97

WHEN YOU CHOOSE CARON, YOU CHOOSE THE MOST ECO-FRIENDLY MANUFACTURER IN AMERICA.

Since 2005, thanks to our partnership with Tree Canada and the American Forests Foundation, we have adopted a sustainable approach which allows us to plant more trees than we use. **By choosing Caron cabinet doors, you are actively contributing to reforestation, since approximately one tree is planted for every 30 doors ordered.** Wood optimization is also a priority at every stage of our manufacturing process, and we offer a range of eco-friendly models that meet the needs of our environmentally conscious customers.



Proud partner since 2005



DID YOU KNOW?



Adding wooden cabinets and components to your kitchen is a sustainable choice. Research has indeed shown that wood components in kitchens actually store more carbon than is emitted during their production and use.







"The quality of Caron doors is essential to our projects. Furthermore, the fast production time and exemplary customer service contribute, in my opinion, to making Caron Industries the leader in cabinet door manufacturing."

- Jean-Francois Morin, owner of JF Morin Ébénisterie



SHAKER AND ITS VARIANTS

INDISPUTABLY THE MOST POPULAR MODEL IN RECENT YEARS.

With Caron, you can make your projects unique by customizing the shaker style with our various high-end options:

- Adding a slight bevel
- Deep, centered or shallow recess
- MDF, plywood or solid wood center panel
- Several types of select or rustic grade wood

All of this while offering you optimal cost effectiveness, state-of-the-art sanding technology, as well as free shipping and handling.*

* 20 doors or more. Some conditions apply.

DID YOU KNOW?



Inherited from the Shaker community, the furniture of the same name is renowned for its clean lines. These 19th century craftsmen were adepts of the "form follows function" philosophy and firmly believed that the beauty of an object should lie exclusively in its utility.



MANCHESTER



1 PIECE
70-4100-R



2 PIECES
75-1200-R-124-168



5 PIECES
10-1200-R-98-14



5 PIECES
10-1200-E-98-14



5 PIECES
20-1200*-E-20-14

HARVARD



1 PIECE
70-1200-R-031



2 PIECES
75-1200-R-124-155



5 PIECES
10-1200-R-98-53



5 PIECES
10-1200-E-98-53



5 PIECES
20-1200-E-20-53



ENDFIELD



1 PIECE
70-1200-R-033



2 PIECES
75-1200-R-124-157



5 PIECES
10-4500-R-98-87-501



5 PIECES
10-1200*-E-98-87-501



5 PIECES
20-1200-E-20-87-501

CANTERBURY



1 PIECE
70-1200-R-046



2 PIECES
75-1200-R-124-170



5 PIECES
10-4500-R-98-32



5 PIECES
10-1200-E-98-32

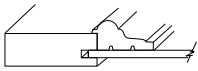


5 PIECES
20-1200-E-20-32

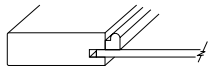
CUSTOMIZE THE SHAKER MODEL WITH THESE OPTIONS:



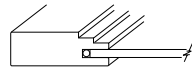
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20-1200-I-10-03-250-F54



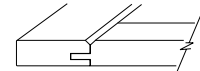
20-4500-E-10-17-000-F115



On mitered components
(45° only).



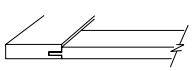
20-1200-F-10-03-600-F02



V-joint
on mitered components
(45° and 90°).



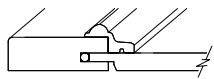
20-1200-T-10-03-590-F01



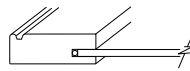
5/8" rails



10-1200-ARN-313-03-110-F01



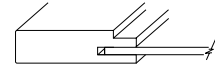
20-4500-E-10-03-650-F115



On mitered components
(45° and 90°).



20-1200-E-10-35-F131









MODERN

**LOOKING FOR SOMETHING A LITTLE MORE MODERN?
OUR SIMPLY SHAKER DOORS AND OUR FLAT PANEL
COLLECTION WILL SURELY MEET YOUR NEEDS.**

SIMPLY SHAKER

Renowned for its clean lines and straightforward aesthetic, the shaker style is now revisited with a slim, refined frame.

- Shallow center panel for easy finish and maintenance.
- Stable, sturdy design.
- Sufficiently wide moulding in the back for use with standard hinges.
- Delivered ready for finish, with primer coat only or in more than 100 colours, many of which matching the Benjamin Moore paint collections.
- Optimal value for money.
- Efficient online ordering, fast service and free delivery.*



70-4120



20-4500-E-221-18



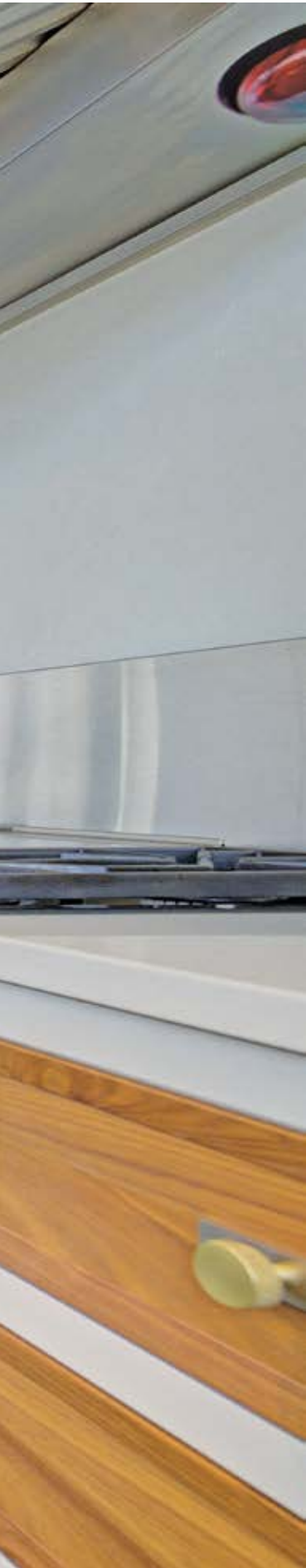
70-4120-P87



20-4500-E-221-18-P87

* 20 doors or more. Some conditions apply.





70-1200-253



70-4050-209



20-4500-E-222-19



20-4500-E-220-57

DID YOU KNOW?



Stiles and rails from our Simply Shaker collection not only offer a modern aesthetic, they also maximize the visible area of the cabinet's center panel, enhancing the natural beauty of the wood.

**LEARN MORE ABOUT
THE SIMPLY SHAKER
STYLE BY WATCHING
OUR VIDEO!**



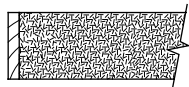


20-4500-BA-89-15 (5/8")-526-F221
 20-4500-C-89-15 (5/8")-526-F108-P87
 20-4500-E-89-15 (5/8")-F48-P87

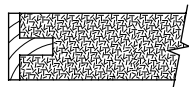
FLAT PANEL

Discover our collection of slab-style cabinet doors, where modern minimalism meets enduring quality.

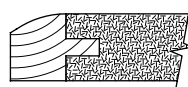
- Designed with a sturdy plywood core, these doors offer long-term durability.
- Available with 1 mm edge band, or with solid wood "T" moulding of variable width.



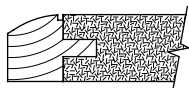
90-6600



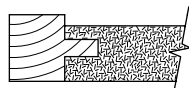
20-4500-89-15



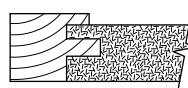
20-4500-89-15-P87



20-4500-89-15-526-P87



20-4500-458-15



20-4500-458-05

Variable width: 1/2" to 1" maximum







FARMHOUSE

**LET THE WARMTH OF WOOD AND NATURE
INSPIRE YOUR KITCHEN DESIGNS.**

Explore our selection of four textures to create projects
with an enveloping atmosphere.



90-6650-CQ-294-249-F468
20-1200-CQ-10-03-990-F468
10-1200-B-GR4-313-03-F468
10-1200-CQ-197-03-997-F468

BARN WOOD

This option is characterized by its cut marks and varied colours, as well as its rough texture. Combine it with the knotty rustic grade to create the perfect rustic ambience.



10-1200-N-176-89-997-F01



10-1200-CQ-197-03-997-837-F01



10-1200-CQ-197-03-997-F468

KNOTTY RUSTIC

Our knotty rustic grade is very popular with wood lovers. At Caron Industries, we use premium quality wood and reserve knotty pieces exclusively for this grade.



10-1200-B-GR4-313-03-F468



10-1200-H-GR4-197-03-997-F01



10-1200-ARN-313-03-110-F01

DID YOU KNOW?



Knotty rustic cabinet doors feature knots and natural patterns in the wood, giving each door a unique and distinctive character that adds charm and warmth to any room.



DRIFTWOOD

Perfect for a homey, modern and distinguished project. Our brushing technique accentuates the wood grain, creating a textured surface and clean, uncluttered lines. Available in oak, ash, pine and Douglas fir.



10-1200-CQ-313-03-990-F468



20-1200-CQ-20-03-990-F243



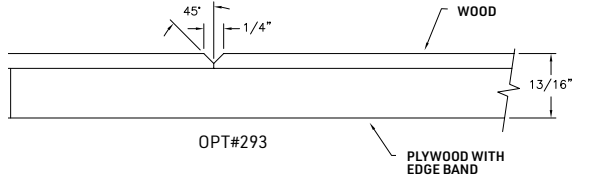
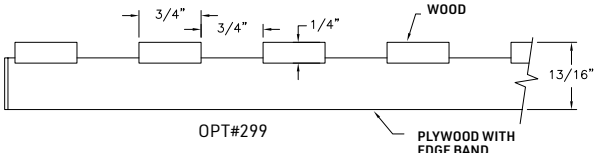
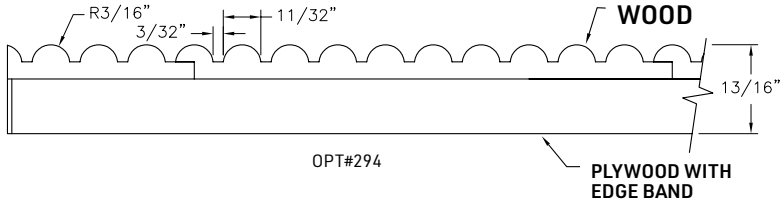
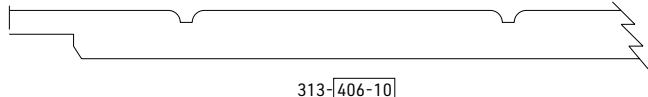
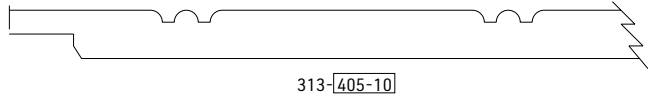
10-1202T-B-313-03-400-990-837-F21



FLUTED DOORS

Stylish and refined, perfect for adding a touch of warmth to modern-style projects.

Spacing in between the grooves must be specified.





90-6650-CQ-294-249-F01



20-4500-CQ-221-18-400-990-F01



20-4500-CQ-221-18-404-F166

DID YOU KNOW?



Vertical grooves, known as fluting, were used in Greek and Roman architecture to add elegance and height to columns. This classic technique has been revisited in modern interior design. It helps create an optical illusion, making the space appear larger.





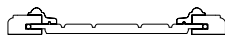
Spacing in between the grooves must be specified.

Door design (top): # 10-1202T-E-313-03-**800-405**-P20
 Door design (bottom): # 10-1200-E-313-03-**405**-P20
 Drawer front design: # 30-1200-E-313-03-P20
 Turned wooden post: # 90-6300-E-
 Toe kick: # 90-9500-E-002-P01
 Wood type: Rustic maple (no colour matching)
 Colour: F131, F20 on walnut
 Countertop: # 90-4060-N-F20
 Dovetail drawer box (exposed front): # 90-6055-E-**DEGPO2**-P20

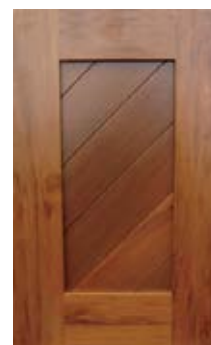
10-1200-E-313-03-**405**-F115



10-1200-AR-313-03-**406-110**-F911-P02



10-1200-ARN-313-03-**250-400**-F118



10-1200-IPE-313-03-**403-993**-F01





CLASSIC

10-1200-N-06-01-F01

IF YOU PREFER THE ELEGANCE OF TRADITIONAL STYLE, OUR RAISED PANEL DOORS ARE THE IDEAL CHOICE.

Discover our complete selection (see pages 53 to 57) to find the options that perfectly match your project.

DID YOU KNOW?



Classic doors are inspired by the English Victorian and French Second Empire styles. Both emphasize elegance and luxury, with great attention to detail and ornamentation. Classic kitchens aim to give an impression of grandeur and sophistication. Raised-panel doors create a relief effect, making the cabinets appear more imposing and elegant.



ECO STYLE

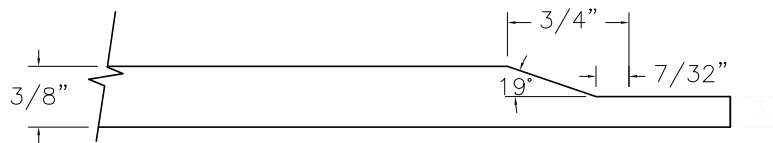
The cornerstone of our commitment to the environment, our ECO center panels feature an innovative design and eco-friendly concept. We use optimized solid wood to guarantee durability and performance.

SAVE 10% ON SOLID WOOD CENTER PANEL DOORS.

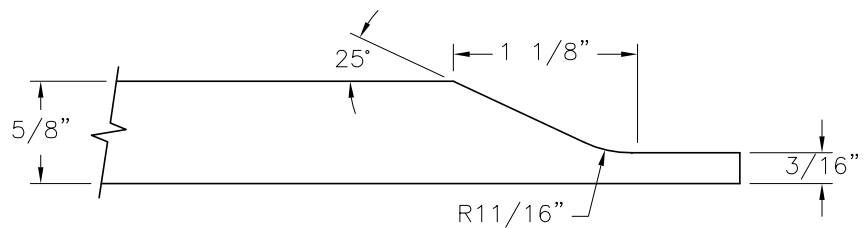
- More than 20 different center panel profiles (see pages 52 to 55).
- Optimal and sustainable use of natural resources.
- Features light, elegant lines (alternative between regular solid wood doors and recessed panels).
- Perfect match between doors and drawer fronts (same center panel for both).
- Can also be used for drawer fronts only (combined with doors with solid 5/8" thick center panels).



Center panel #305



Center panel #05





10-1200-H-(GR4)-302-01 (3") -F632



10-1200-I-(GR4)-302-01 (3") -F632



10-1200-N-(GR4)-302-01 (3") -F632



10-4500-M-301-21-F128



10-4500-E-93-03-751-F77



10-4500-E-301-21-270-F501



10-1200-E-02-01-510-F49



10-1200-E-06-01-700-F24-P04



DRAWER BOXES

caron

Add your signature and logo to the drawer box!

ADD VALUE, DISTINCTION AND STYLE TO YOUR PROJECTS.

Caron's dovetail drawer boxes are renowned for their solidity and exceptional durability. Each of them can be fully customized in terms of dimensions and wood type to perfectly meet your needs. In addition to their tried-and-tested sturdiness, they add character to any space.

DID YOU KNOW?



Dovetail joints are amongst the oldest and sturdiest woodworking techniques, and have been used as far back as ancient Egypt and China. This type of joint is named after the shape of the tenons and mortises, which resemble the tail of a dove, flaring outwards to fit firmly together.





DID YOU KNOW?



Open frames can be used to showcase tableware, glasses and other decorative objects, turning your kitchen essentials into elegant display items.

OPEN FRAMES

ENHANCE THE AESTHETICS OF YOUR PROJECTS BY ADDING STYLISH OPEN FRAMES.

Caron offers a wide range of open frames, available with or without mullions. We also offer a variety of configurations to meet your exact specifications.

Door design: # 10-1200-ES-321-08-P55
Frame design: # 15-1200-ES-00-08-830-P55
Drawer front design: # 30-1200-ES-321-08-P55
Ogee: # 9800
Wood type: Silver maple
Colour: # 924 Black coffee





15-1200-M-00-02-800-F115



15-1200-E-00-09-840-F01



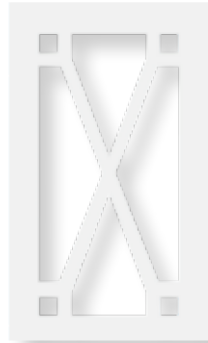
15-1200-E-00-03-838-F115



15-1200-M-00-03-817-F21



15-1200-E-00-03-830-111-F21



15-1200-E-00-03-833-F115



15-1200-I-00-03-821-F54



15-1200-E-00-03-822-F115



15-1200-M-00-02-815-F115



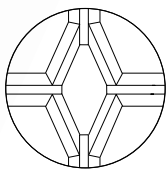
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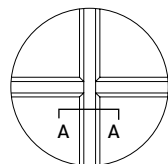
15-1200-ES-00-03-819-F131



15-1200-C-00-03-885-F21



Diamond-shaped mullions


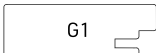

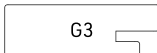
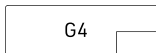
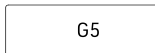
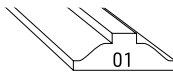
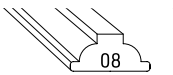
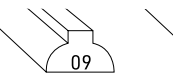
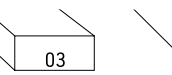
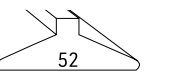
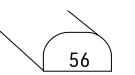


SECTION AA
Mullions with added beading



Do you have another frame design in mind? Don't hesitate to send us a picture, a technical drawing, or even an image from Pinterest/Instagram. We'll make sure to design it to your taste.

GOTHIC SERIES: moulding #03 only.

RABBET FOR GLASS	MOULDING #03  no rabbet	MOULDING #33 G1  3/8" + vinyl	MOULDING #03 G2  5/8" + vinyl	MOULDING #03 G3  5/8" + vinyl	MOULDING #03 G4  5/8" + vinyl	MOULDING #04 G5  no rabbet
	<p>N.B.: Moulding width - rabbet width = space left for hinges. Certain restrictions may apply depending on the moulding # ordered (see pages 60 to 63 for more details).</p>					
MULLIONS	 01 ←1 1/16"→	 08 ←13/16"→	 09 ←3/4"→	 03 ←7/8"→	 52 ←1 3/16"→	 56 ←3/4"→
	<p>Caron will use the type of mullion which best suits the interior moulding ordered (the number of openings as per our standards, unless otherwise specified).</p>					

N.B.: For certain designs, only mullions #03 are available.





COUNTERTOPS

THE NOBILITY OF A WOOD TOP BRINGS WARMTH, RICHNESS AND DURABILITY TO YOUR KITCHEN.

Our wooden countertops are surprisingly affordable and fully customizable according to your specifications. You can choose from several options, such as:

- Wood types (see pages 68 and 69)
- Laminated wood with edge grain
- Live edge
- Dimensions, thicknesses, profiles, outsides cuts (or insides cuts for sinks)

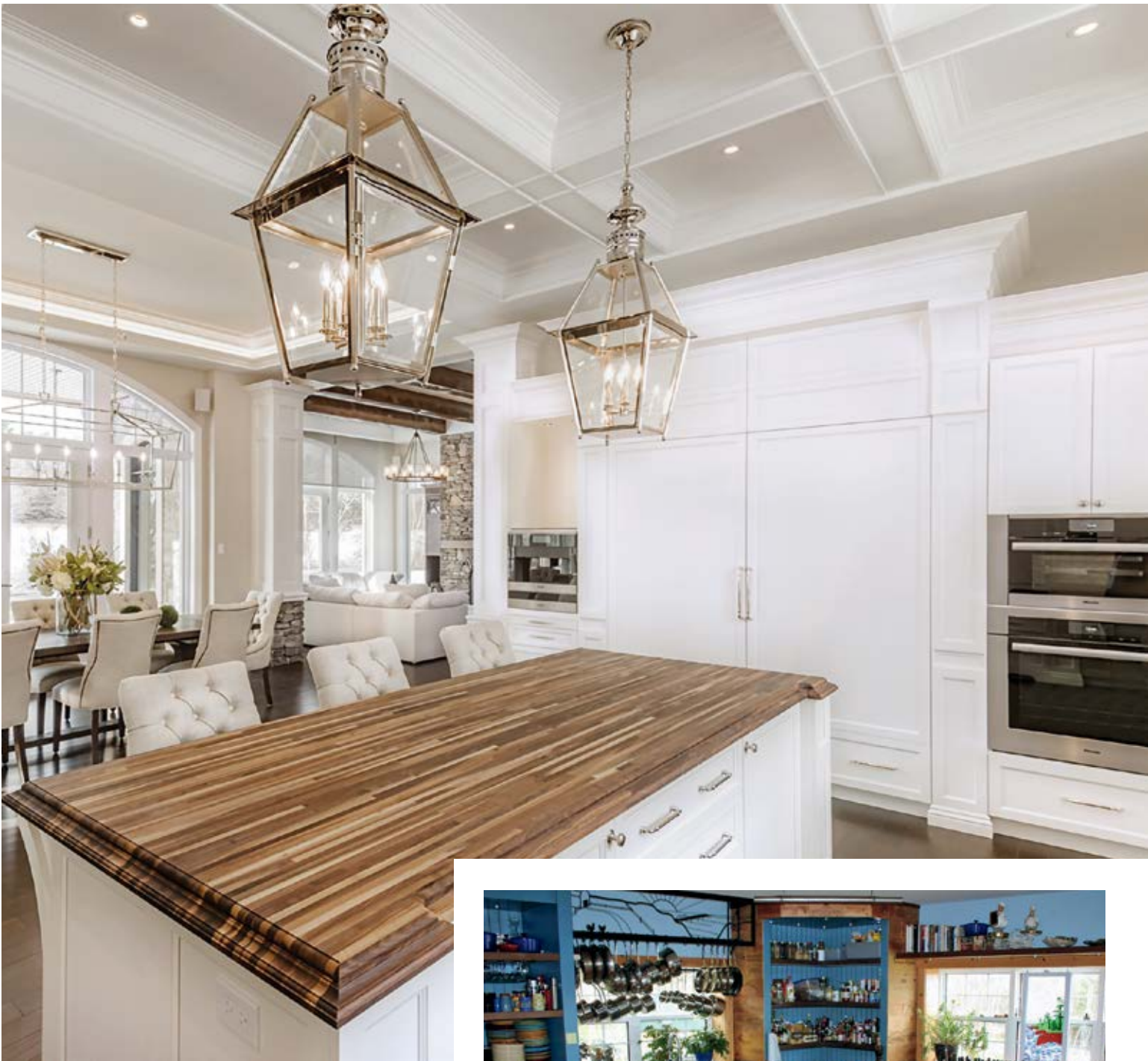
Furthermore, our countertops are delivered ready for finish (or pre-finished with mineral oil).



DID YOU KNOW?



With appropriate care and maintenance, wooden countertops can last decades and even develop a rich patina that adds character over time.



DID YOU KNOW?



The American farmhouse style, which relies on rustic and natural materials, greatly contributes to the ongoing popularity of wooden countertops.





CREATE HIGH-END PROJECTS AT VERY COMPETITIVE PRICES WITH CARON'S VAST SELECTION OF MDF COMPONENTS.

- Optimal value for money, made from the best MDF on the market.
- Various thicknesses, with melamine or MDF backs.
- Available in 1 piece, 2 pieces and 5 pieces.



Don't hesitate to order our high-quality primer coats.

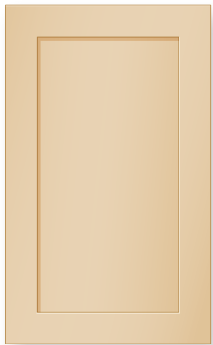
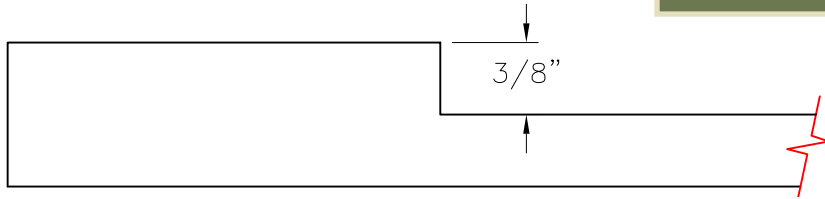
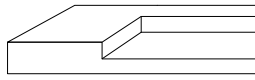




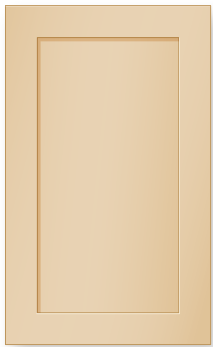
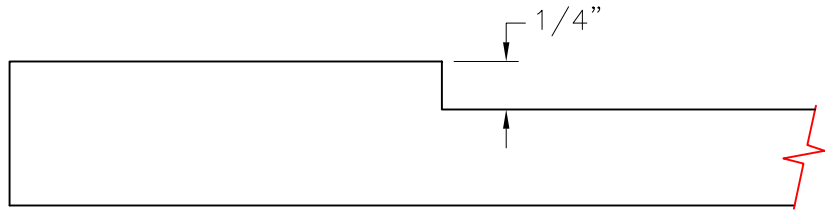
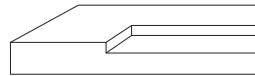
The width of the stiles and rails will vary according to your specifications. The technical drawings in this section are standard size (3/4" thick and 2 1/4" wide), unless otherwise stated.



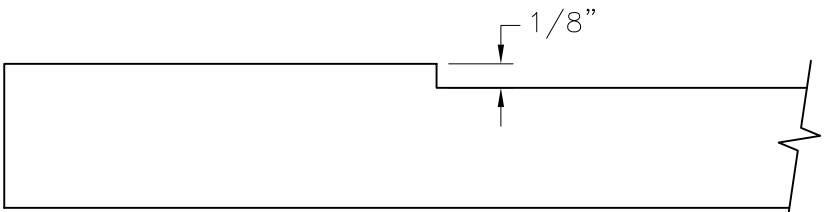
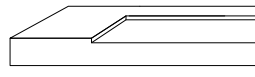
70-4000



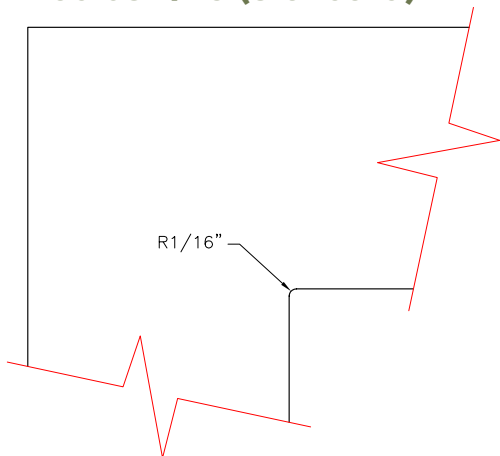
70-4100



70-4120



Radius 1/16 (standard)

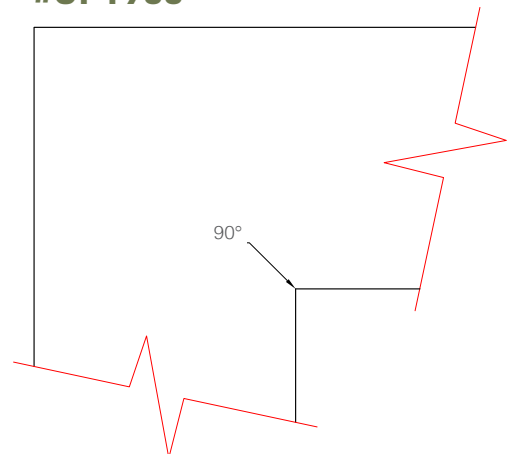


DID YOU KNOW?



You can order 1-piece MDF with square corners (90°) to look more like a 5-piece door.

#OPT966



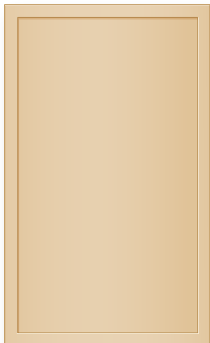


SIMPLEMENT SHAKER

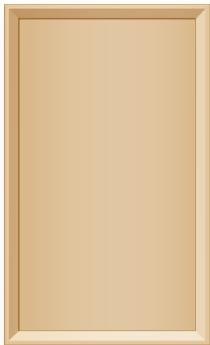
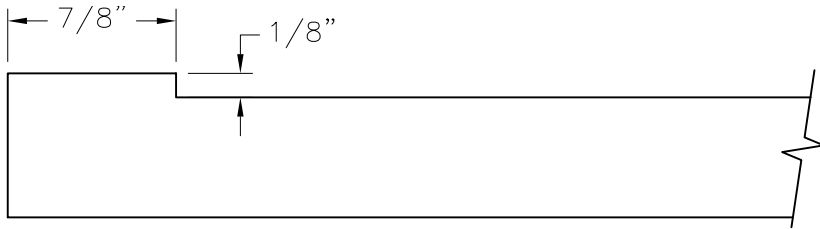
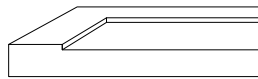
DID YOU KNOW?



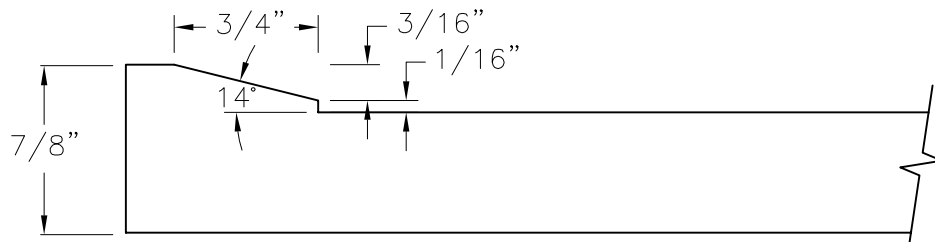
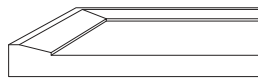
Almost all MDF models at Caron have a wooden equivalent. This versatility allows you to create the perfect match between lacquered and wooden parts within the same project.



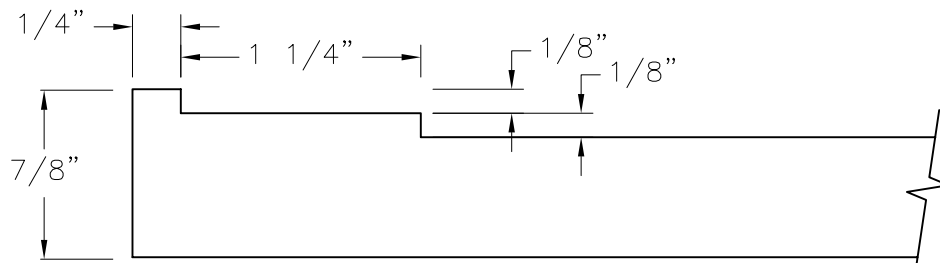
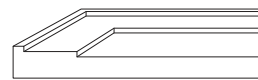
70-4120
(7/8" thick)

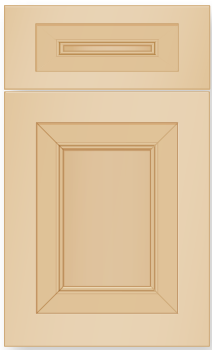


70-1200-253

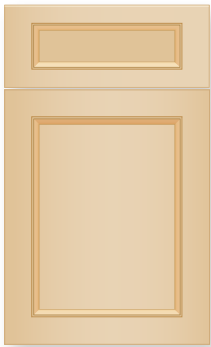
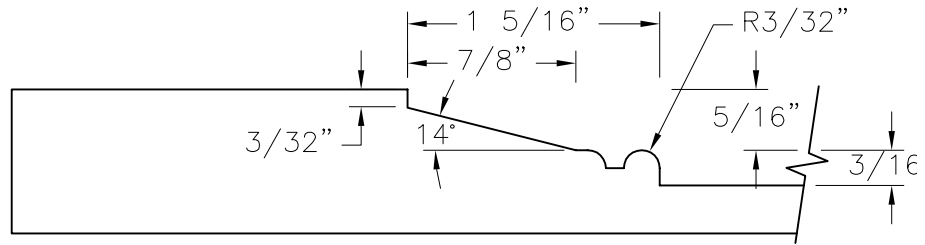
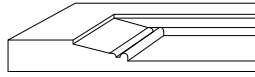


70-4050-209

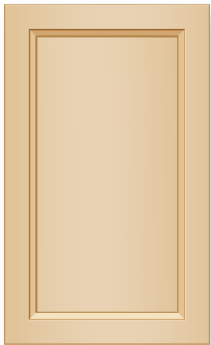
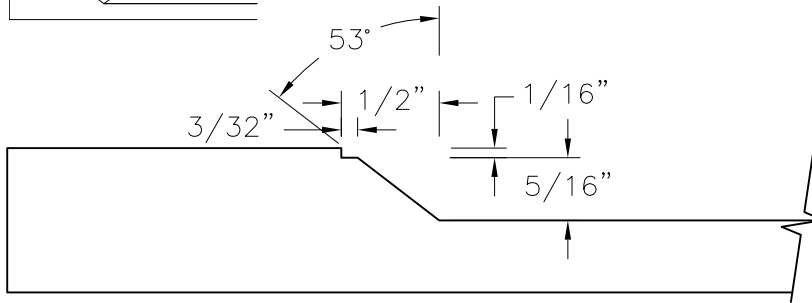
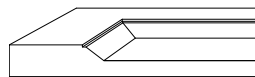




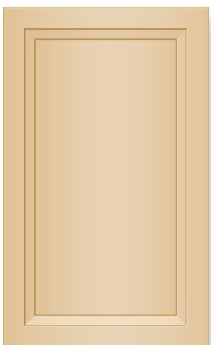
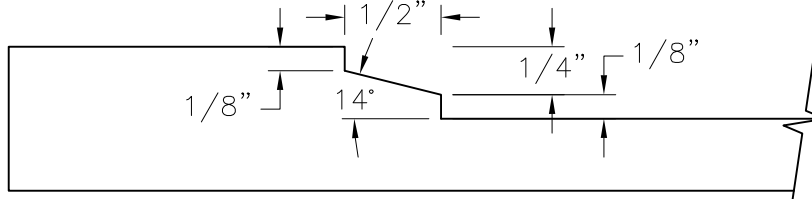
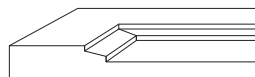
70-1200-044



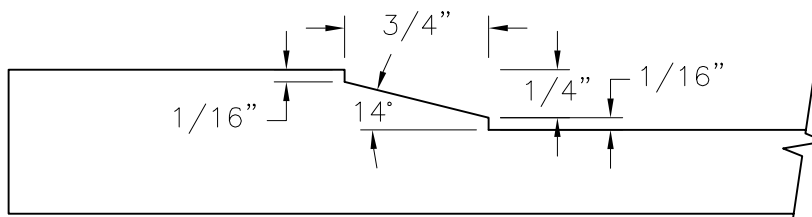
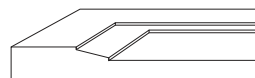
70-1200-045



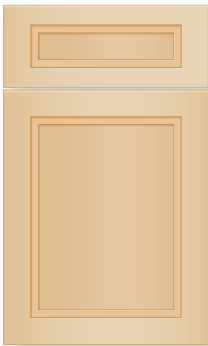
70-1200-052



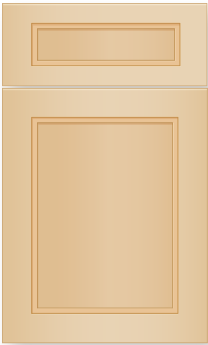
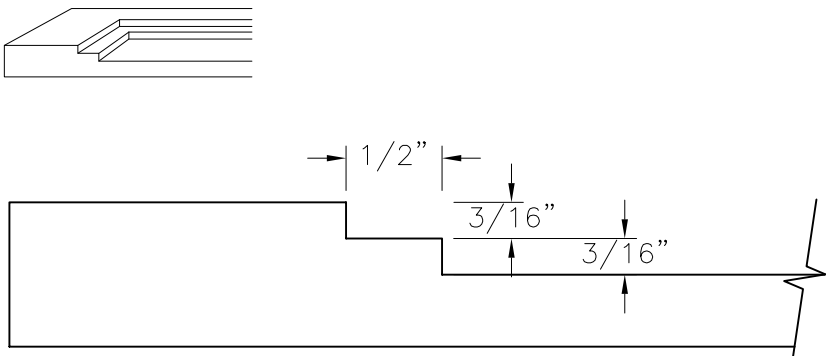
70-1200-053



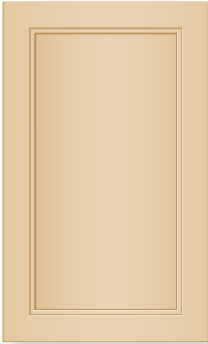
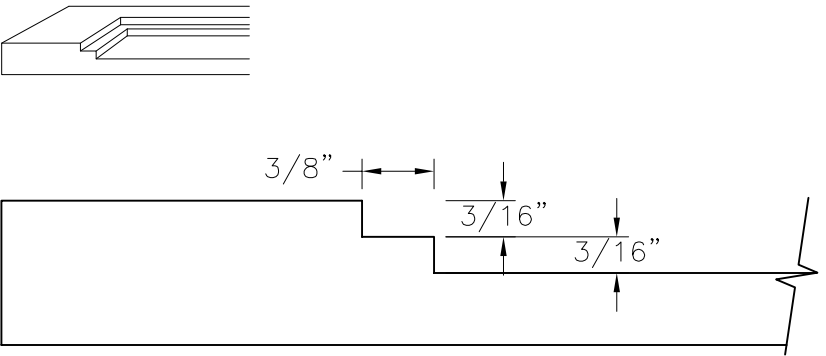
MDF SELECT 1 PIECE DOORS



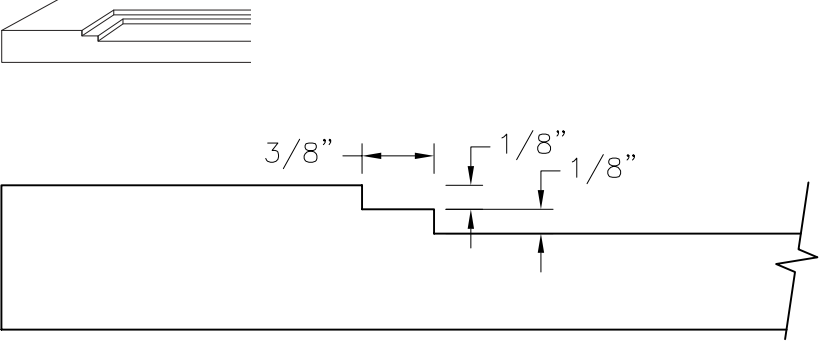
70-4050-007

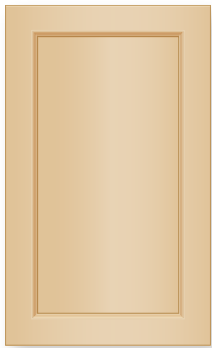


70-4050-008

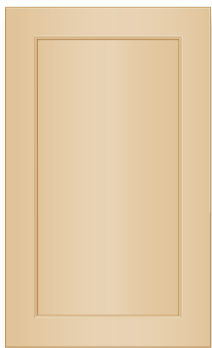
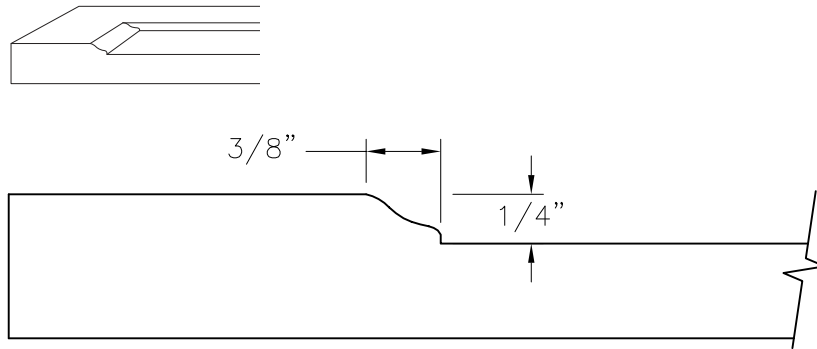


70-4050-009

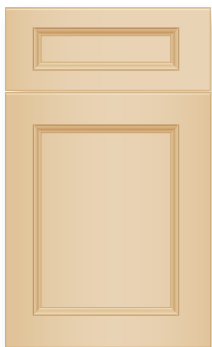
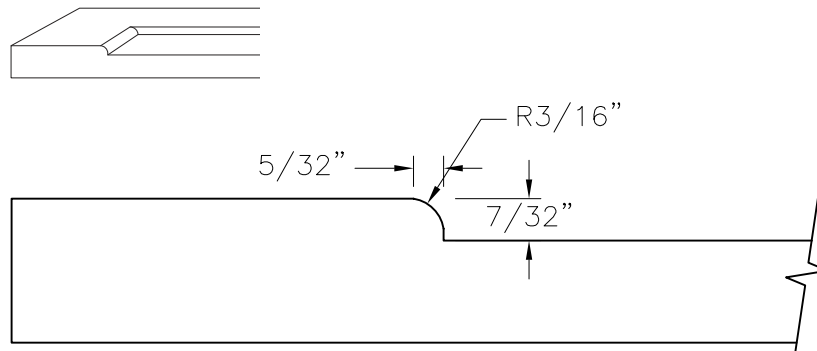




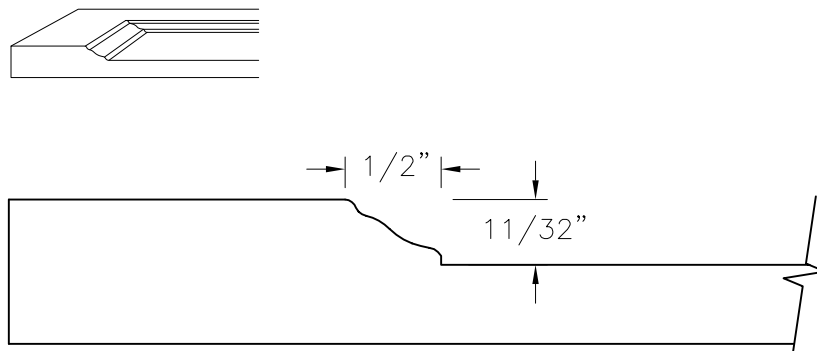
70-1200-038



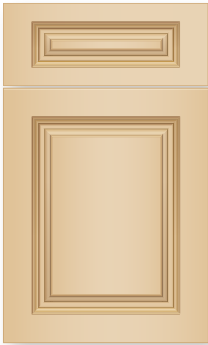
70-1200-039



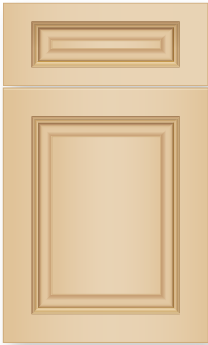
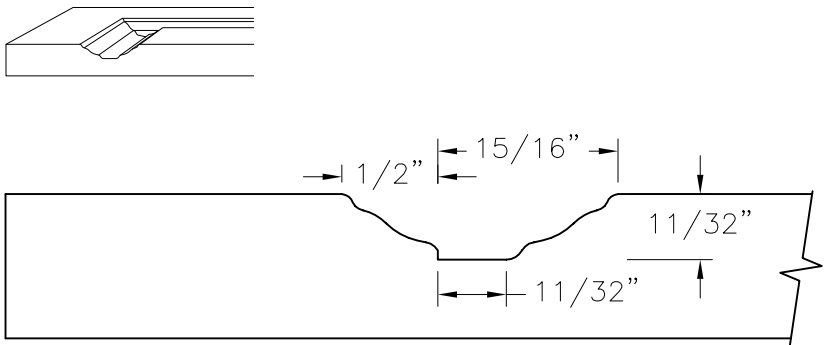
70-1200-048



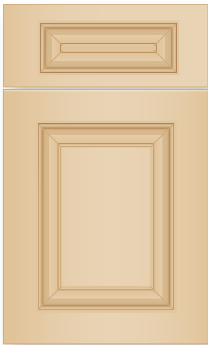
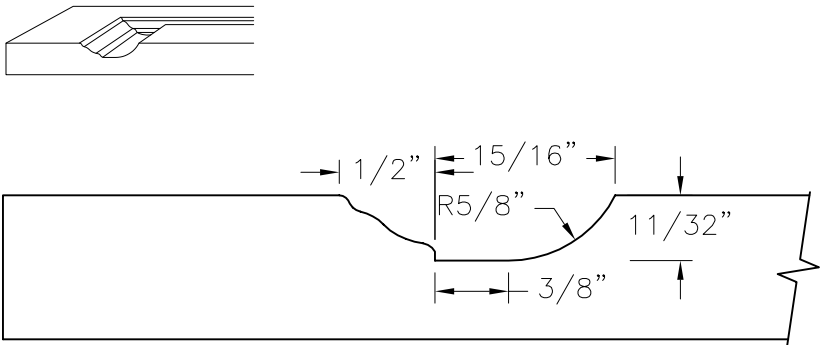
MDF SELECT 1 PIECE DOORS



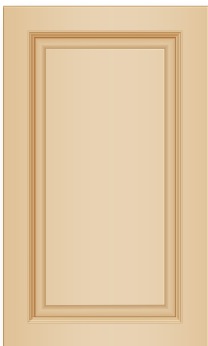
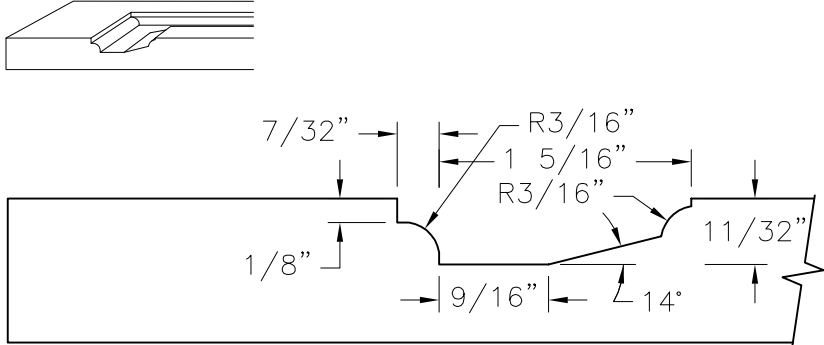
70-1200-003



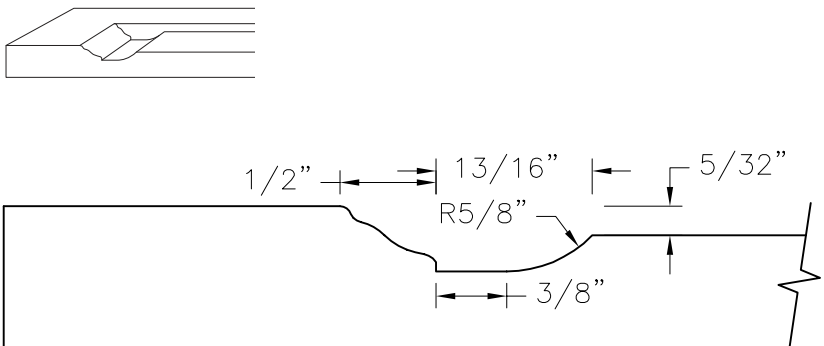
70-1200-004

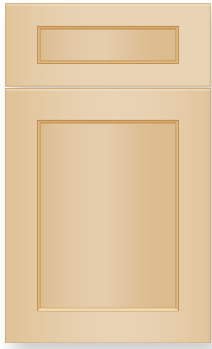


70-1200-019

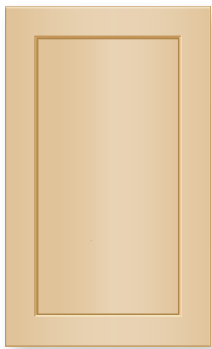
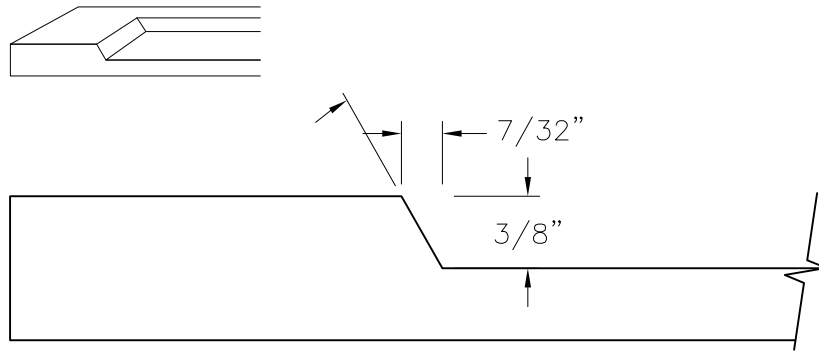


70-1200-021

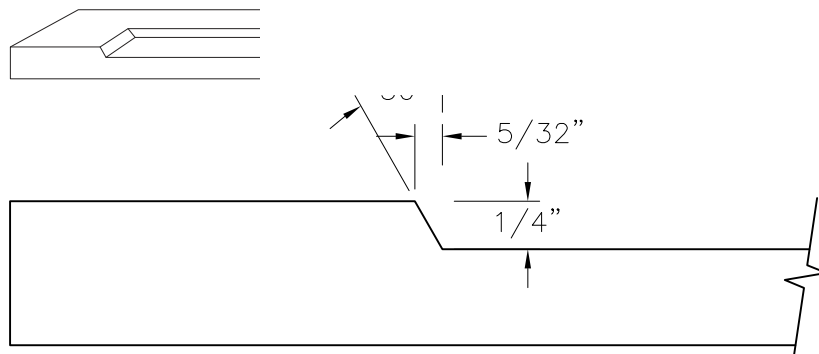




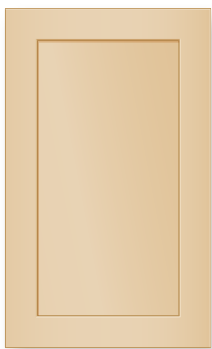
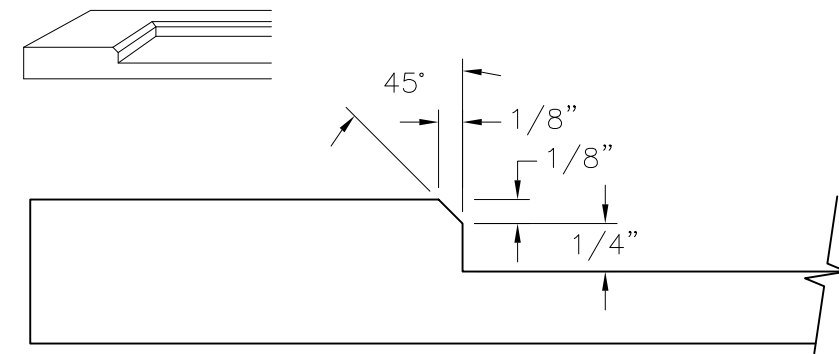
70-1200-030



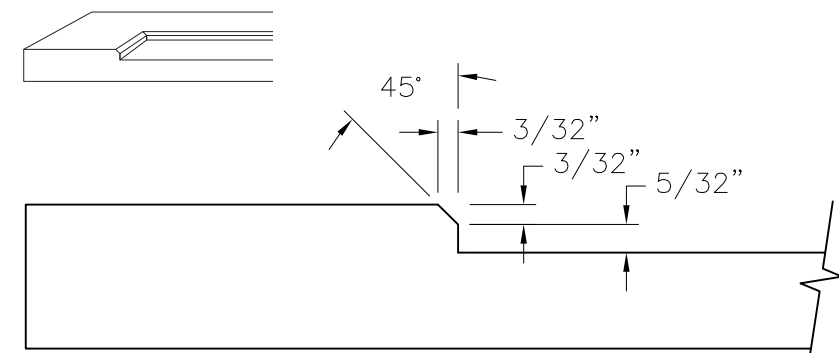
70-1200-031



70-1200-032



70-1200-033





FINISHING

**DOES FINISHING SLOW
YOUR PRODUCTION OUTPUT?**

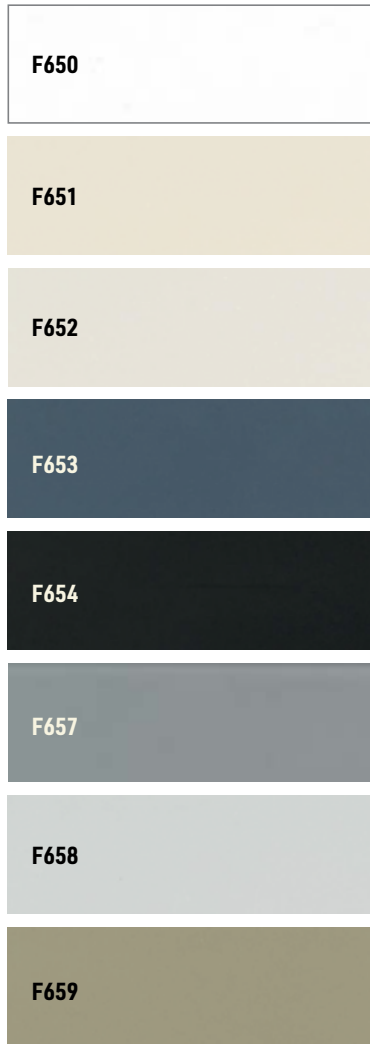
**WE CAN HELP, THANKS TO OUR
EXTENSIVE FINISHING SERVICE.**

Stains and lacquers are more popular than ever, which means longer finishing steps. Caron can help you meet your critical deadlines.

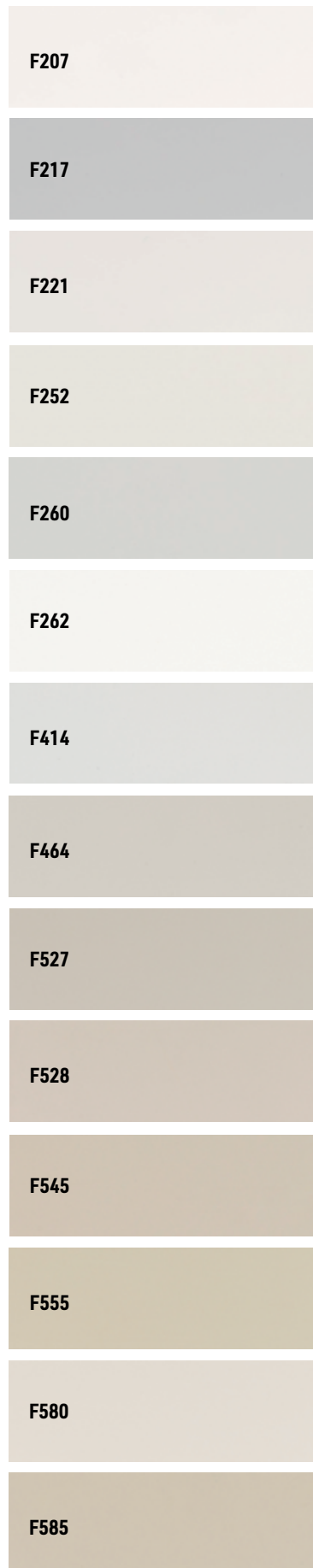
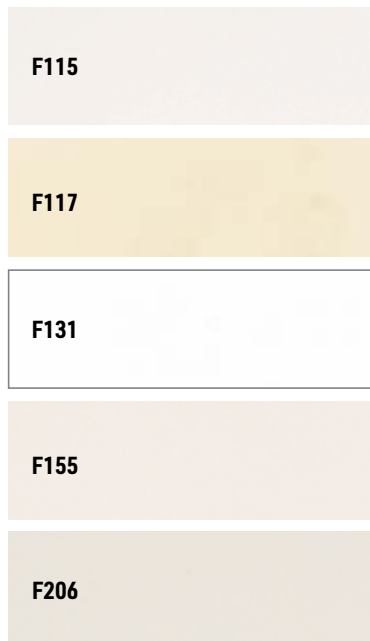
Whether you need a quality primer (2 coats) or a complete finish, we've got you covered. Quality guaranteed!



Primer coats



Light lacquers



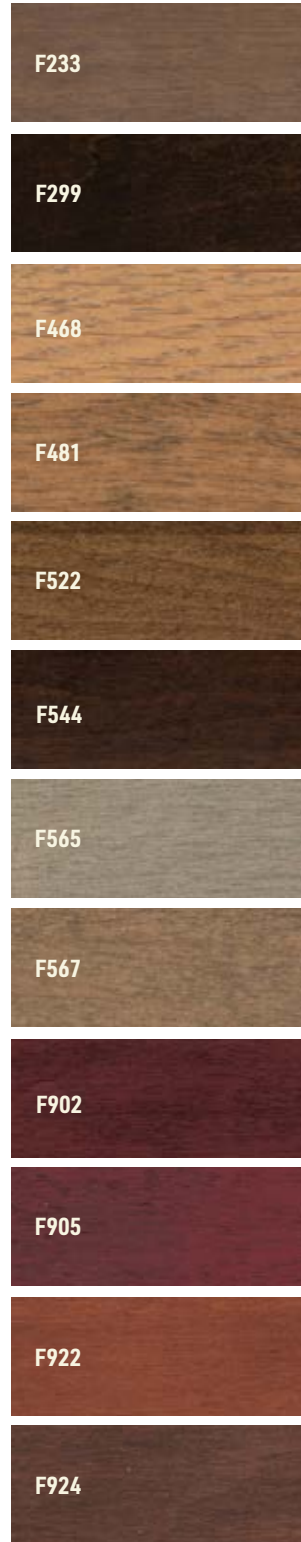
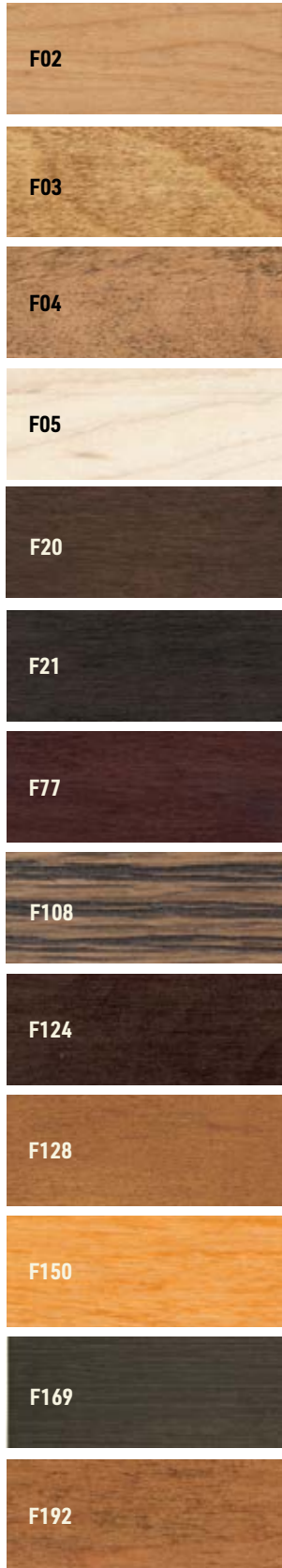
Dark lacquers



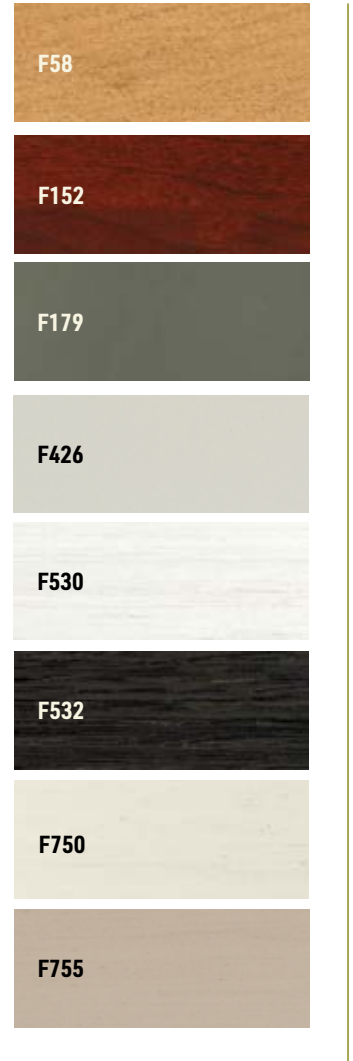
Dark lacquers (continued)



Stains



Glazes



Light stain





TECHNICAL PAGES

In the following section, you'll find the detailed technical drawings of our best-selling components. For more information on how to create a Caron code, refer to page 70, **or feel free to contact our customer service department.**

INTERIOR MOULDINGS

The number above each drawing corresponds to the number of the interior moulding. It must be indicated in the section of the code highlighted by the green circle.

10-1200-AR-S-313-**03**-406-110-F911-P02*

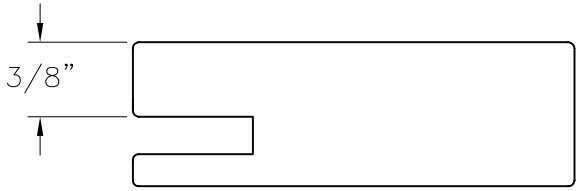
*This code is for reference only

The mouldings below are all 3/4" thick, and are available in 7/8" and 1". Variable width, unless otherwise specified.

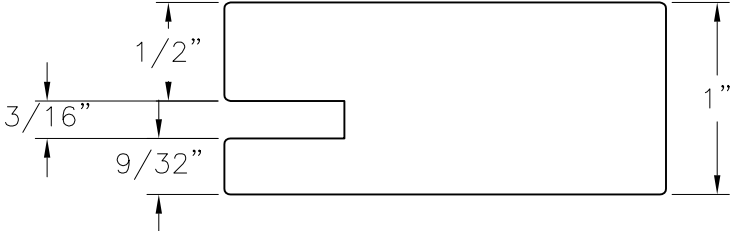


1-inch equivalent

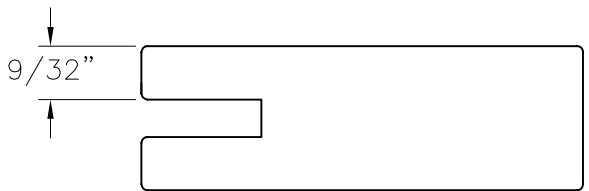
#03



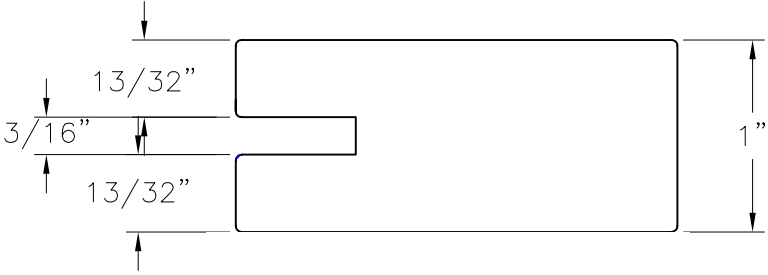
#75



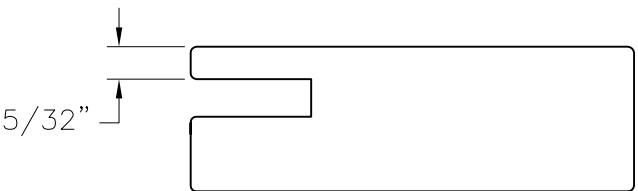
#87



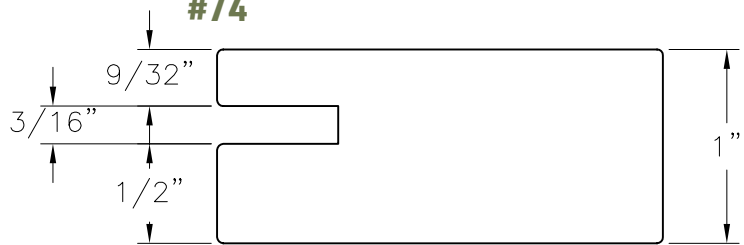
#73



#14

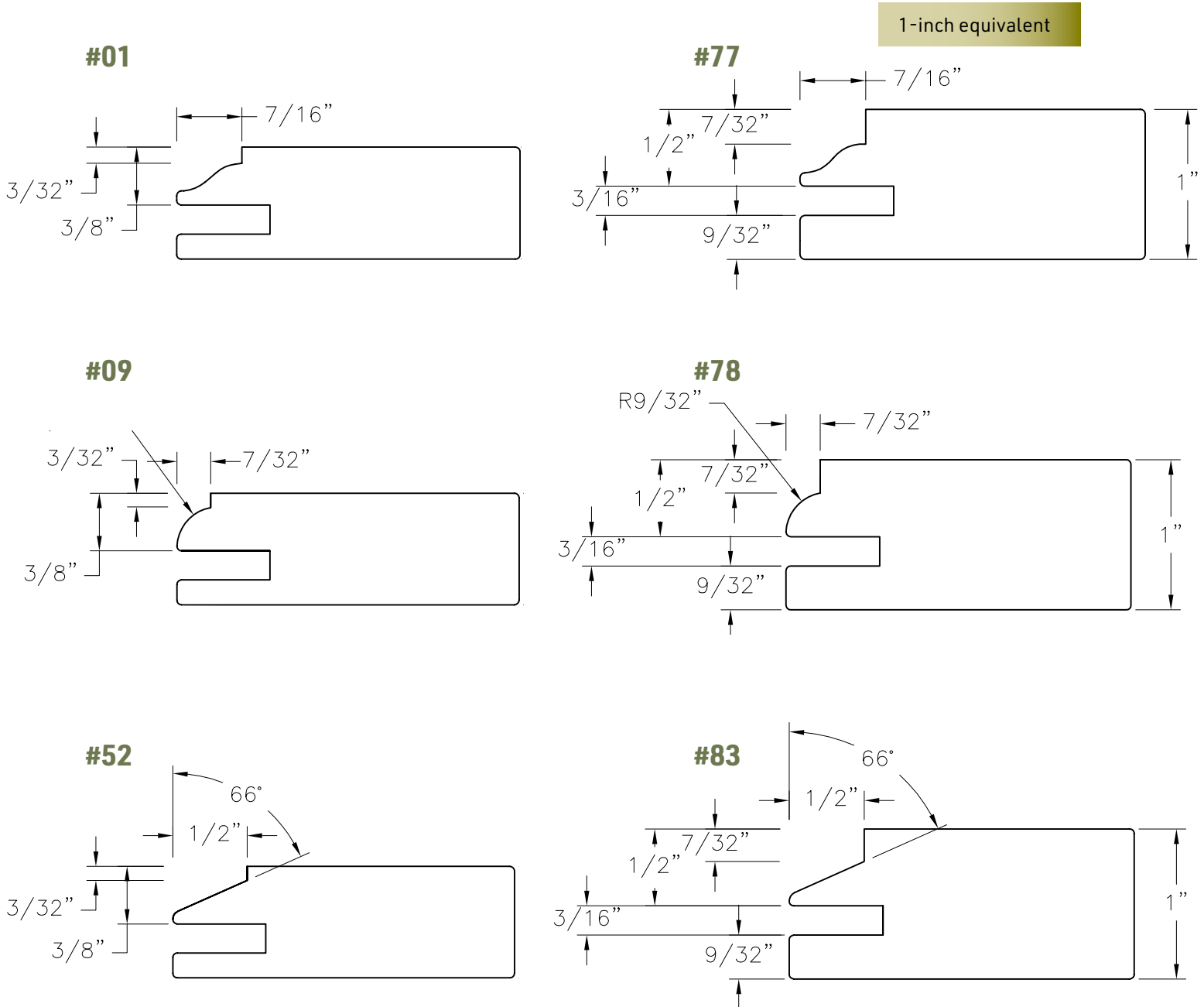


#74



Can't find the moulding you're looking for? Don't hesitate to send us a picture, a technical drawing, or even an image from Pinterest/Instagram. We'll be happy to complete the code for you.

The mouldings below are all 3/4" thick, and are available in 7/8" and 1". Variable width, unless otherwise specified.



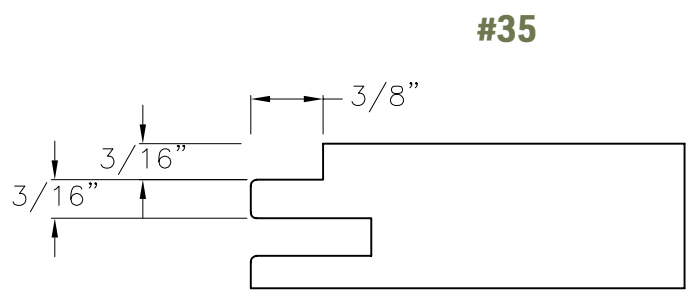
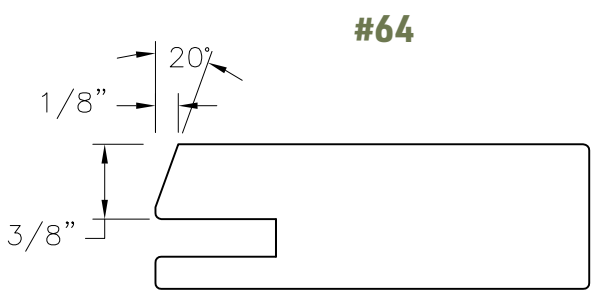
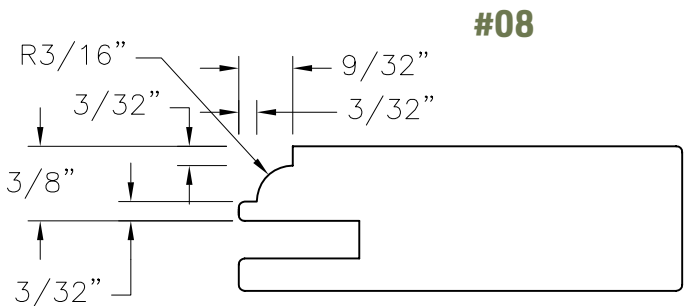
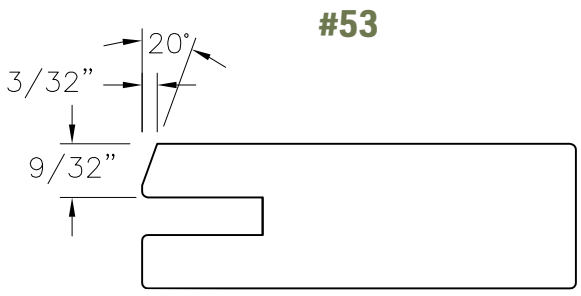
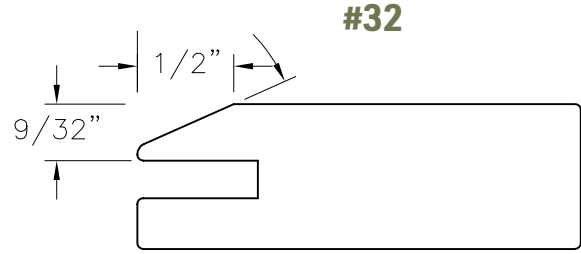
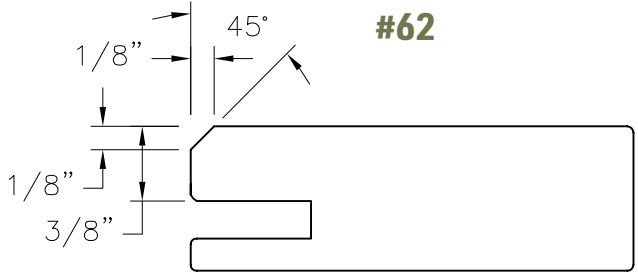
INTERIOR MOULDINGS

The number above each drawing corresponds to the number of the interior moulding. It must be indicated in the section of the code highlighted by the green circle.

10-1200-AR-S-313-**03**-406-110-F911-P02*

* This code is for reference only

The mouldings below are all 3/4" thick, and are available in 7/8" and 1". Variable width, unless otherwise specified.



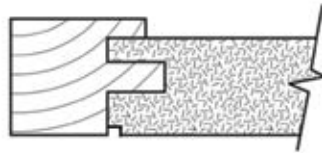
The mouldings below are fixed, with the exception of #05.

SIMPLY SHAKER

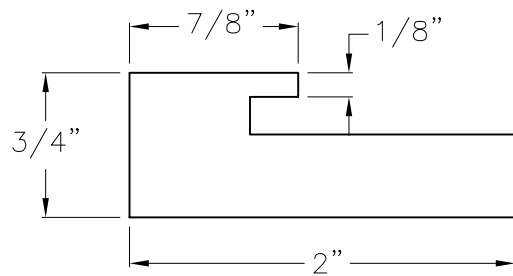


#05 assembled view

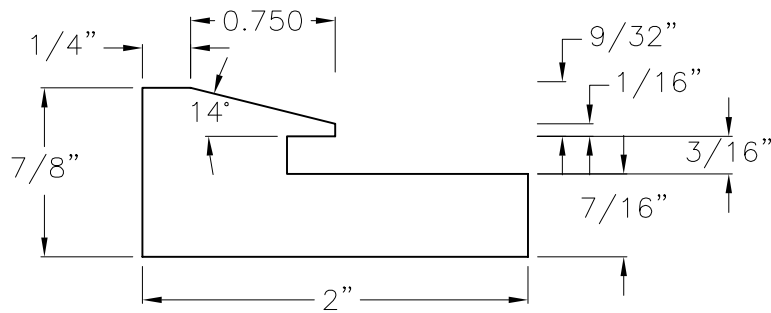
Variable width: 1/2" to 1" maximum



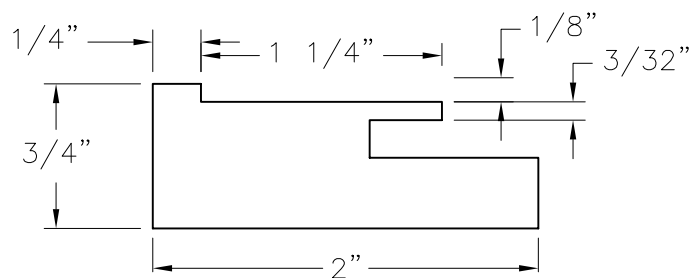
#18



#19



#57



CENTER PANELS

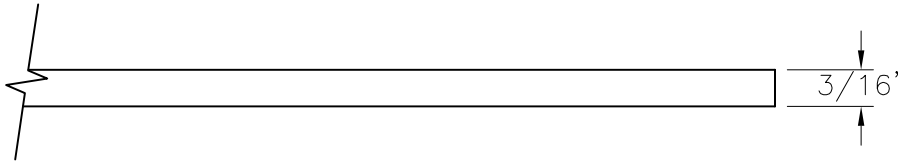
The number above each drawing corresponds to the number of the center panel. It must be indicated in the section of the code highlighted by the green circle.

10-1200-AR-S-**313**-03-406-110-F911-P02*

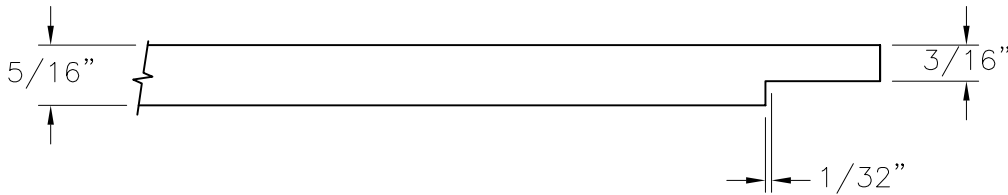
* This code is for reference only



#10



#20

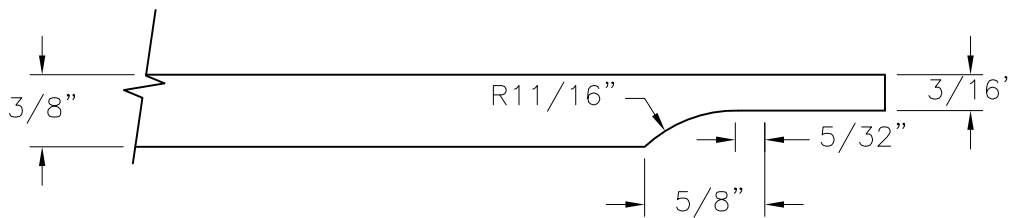


ECO SERIES

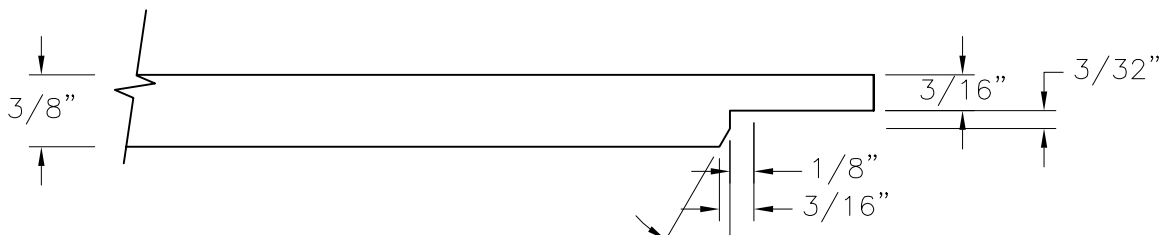
Save 10% with the ECO series 300 in optimized solid wood.

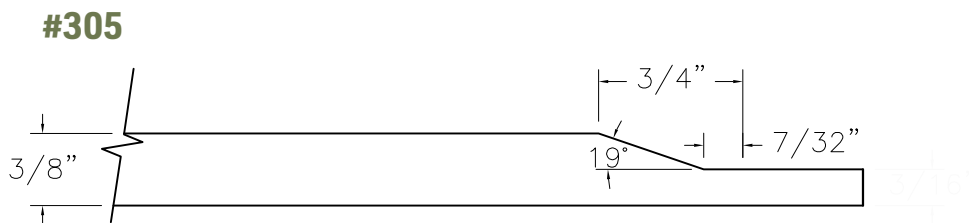
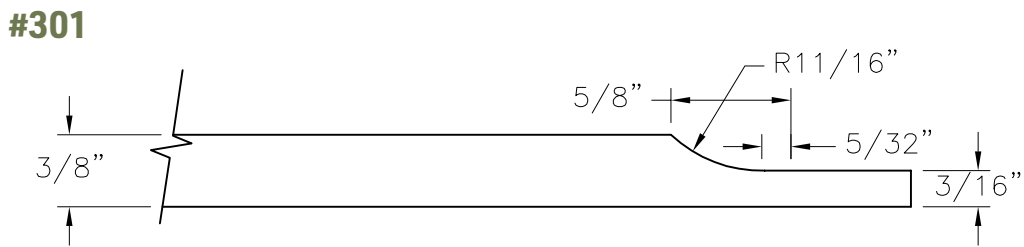
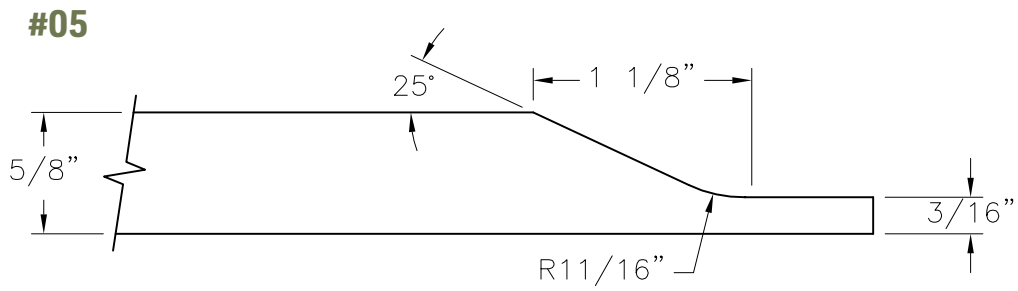
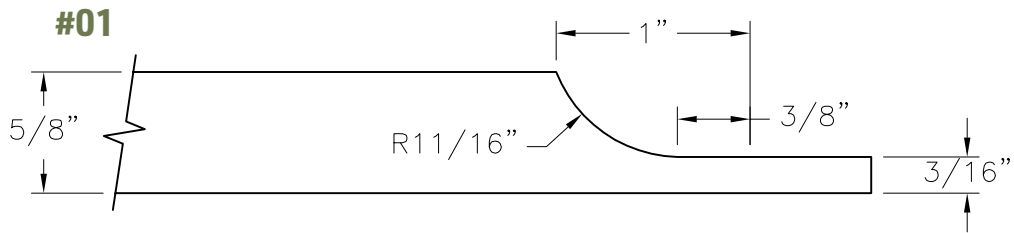
The center panels below are all 3/8" thick, unless otherwise specified.

#321



#313



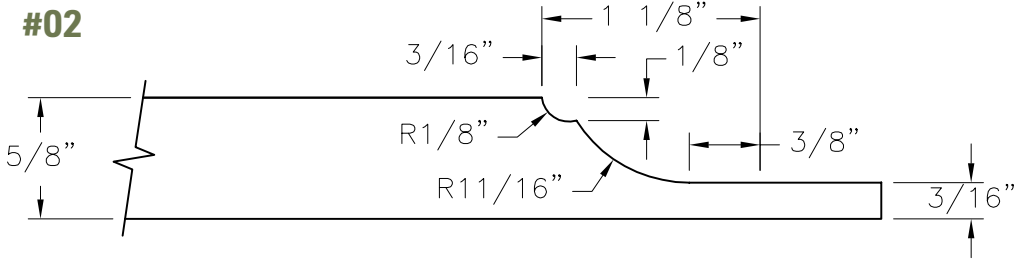


CENTER PANELS

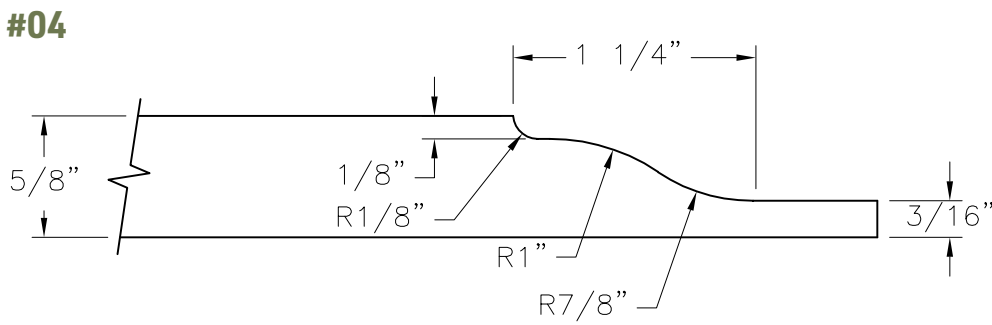
The number above each drawing corresponds to the number of the center panel. It must be indicated in the section of the code highlighted by the green circle.

10-1200-AR-S-**313**-03-406-110-F911-P02*

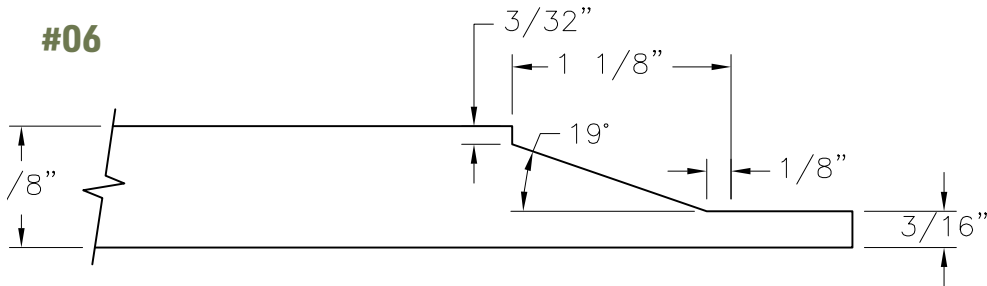
* This code is for reference only



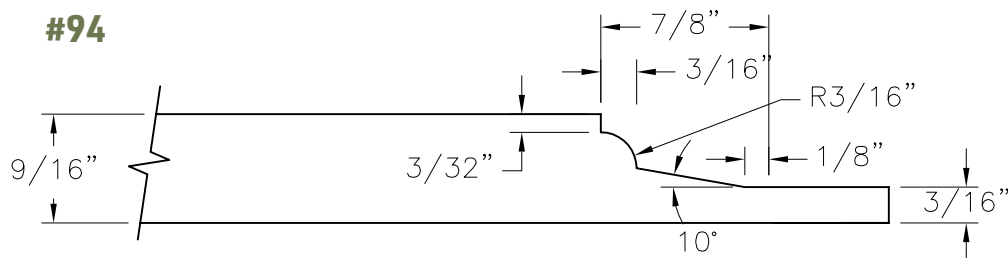
ECO equivalent



ECO equivalent



ECO equivalent



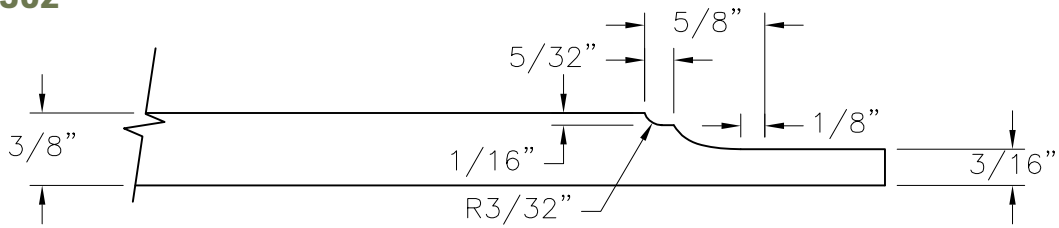
ECO equivalent



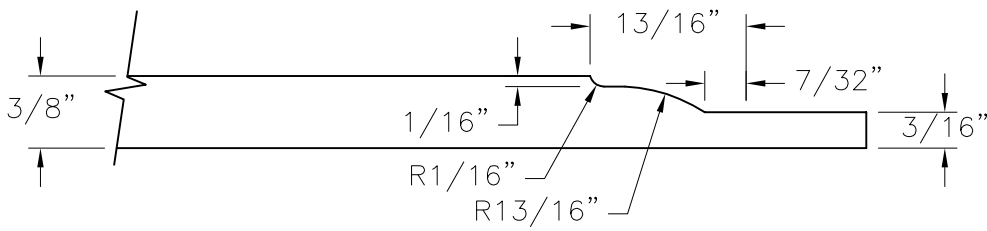
ECO SERIES

Save 10% with the ECO series 300 in optimized solid wood.

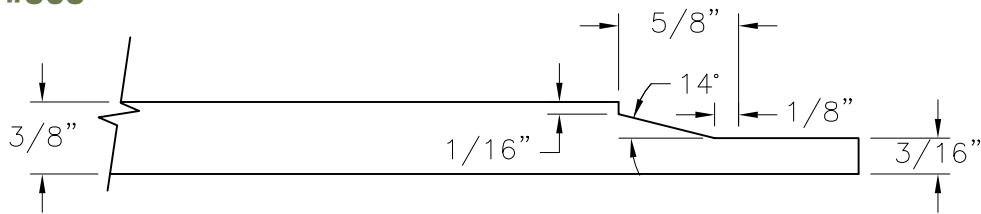
#302



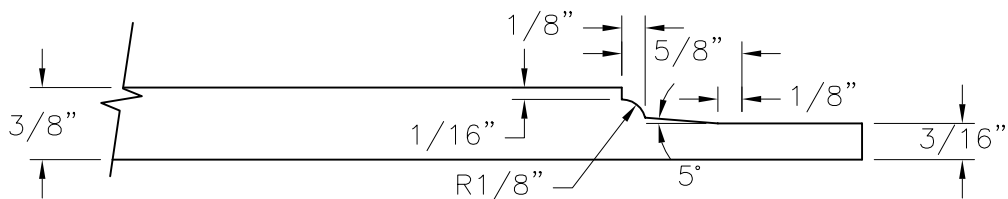
#304



#306



#394



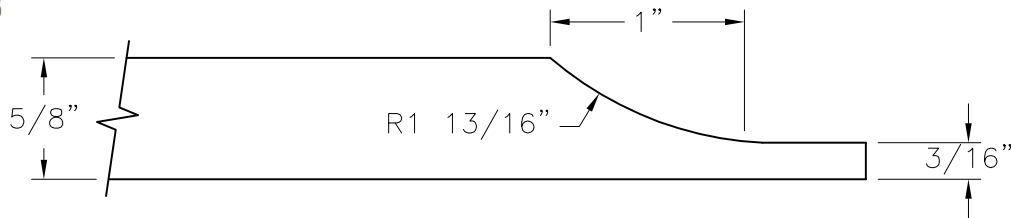
CENTER PANELS

The number above each drawing corresponds to the number of the center panel. It must be indicated in the section of the code highlighted by the green circle.

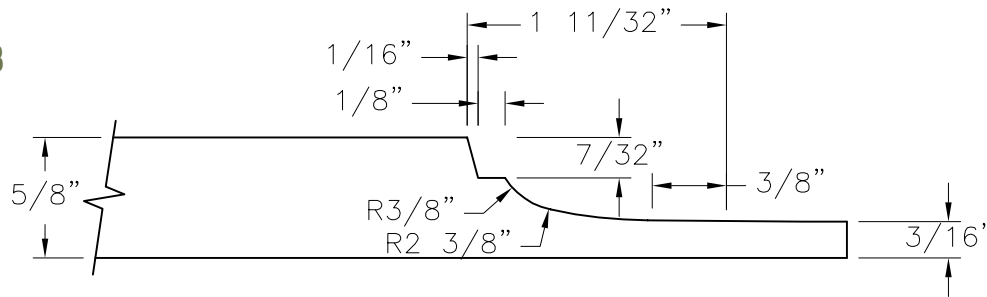
10-1200-AR-S-**313**-03-406-110-F911-P02*

* This code is for reference only

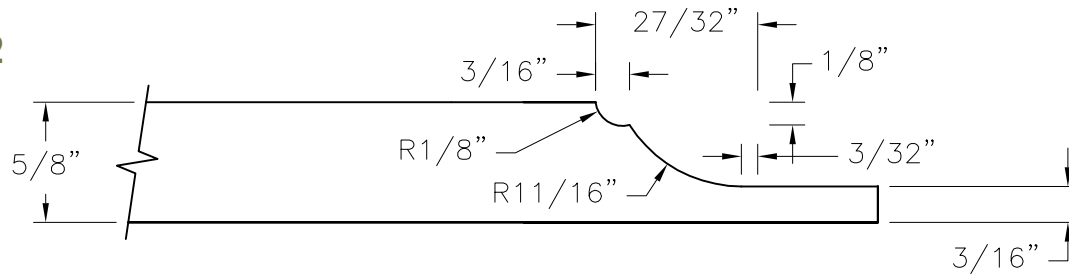
#08



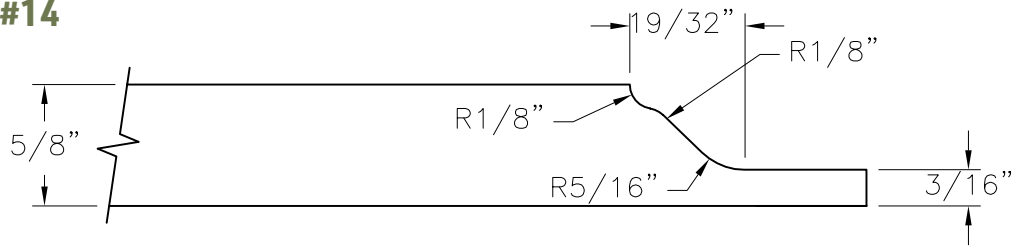
#18



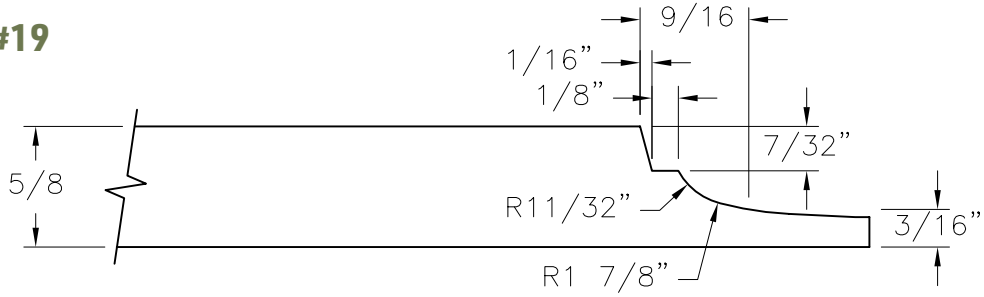
#52



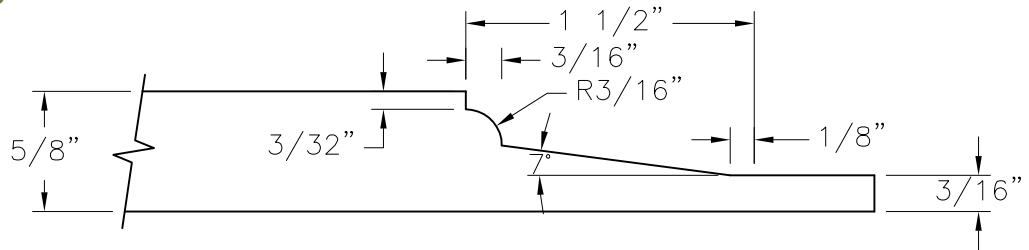
#14



#19



#93



EXTERIOR PROFILES

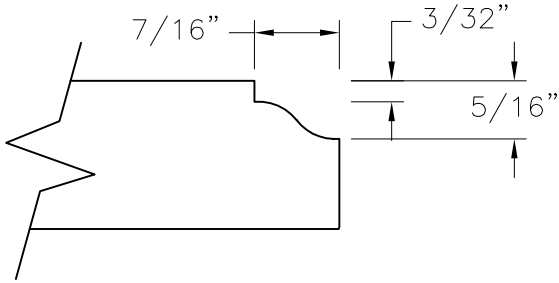
The number above each drawing corresponds to the number of the exterior profile. It must be indicated in the section of the code highlighted by the green circle.

10-1200-AR-S-313-03-406-110-F911-**P02***

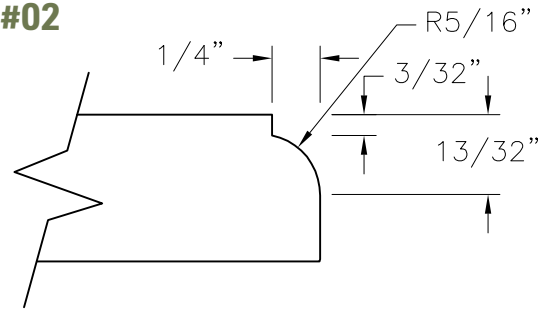
* This code is for reference only



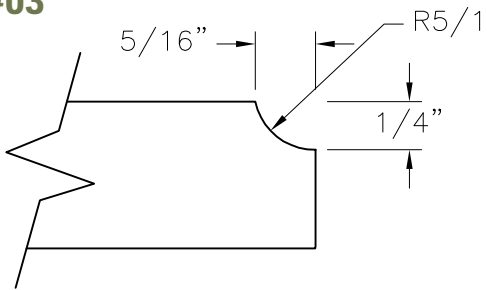
#01



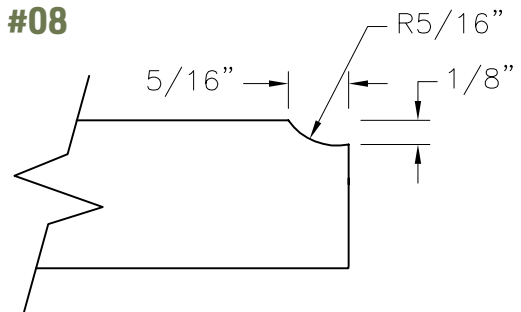
#02



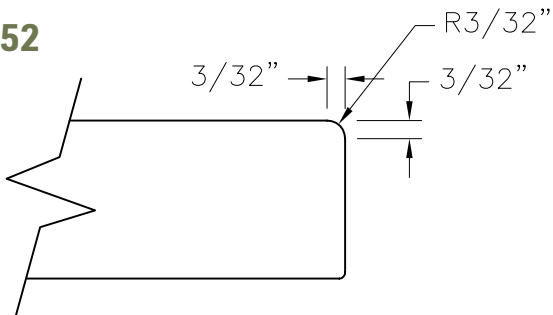
#03



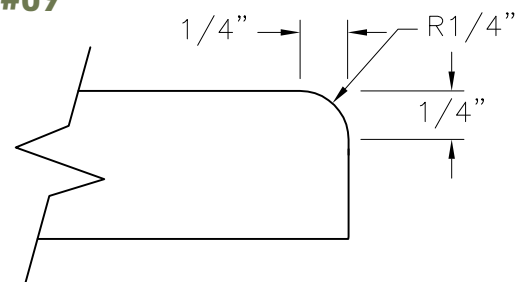
#08



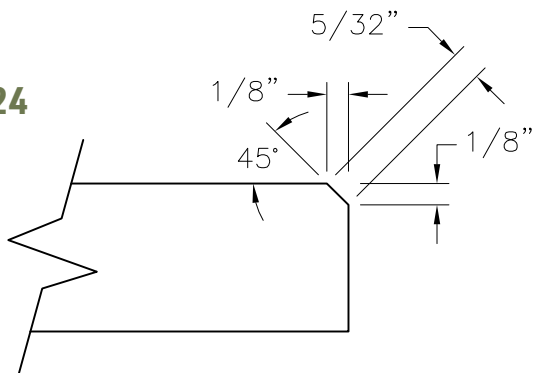
#52



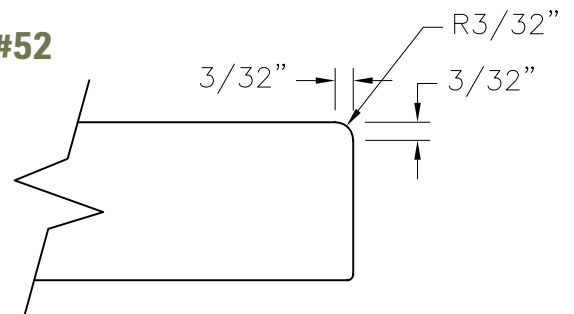
#09



#24



#52

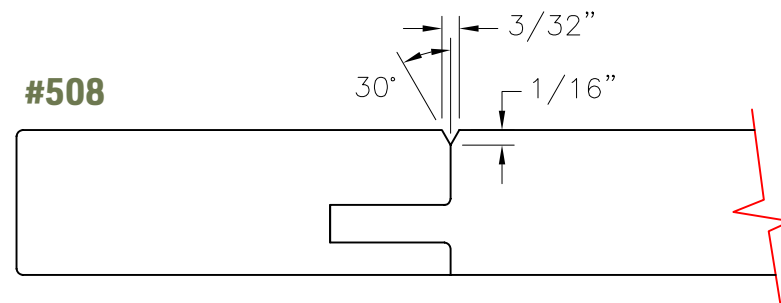
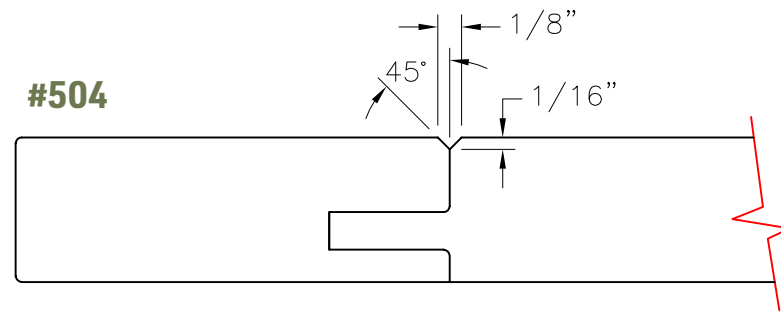
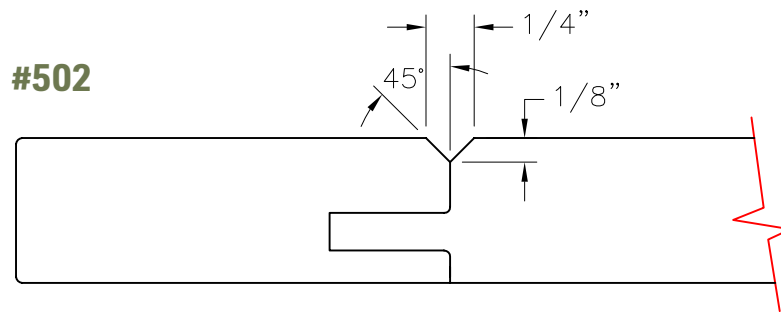
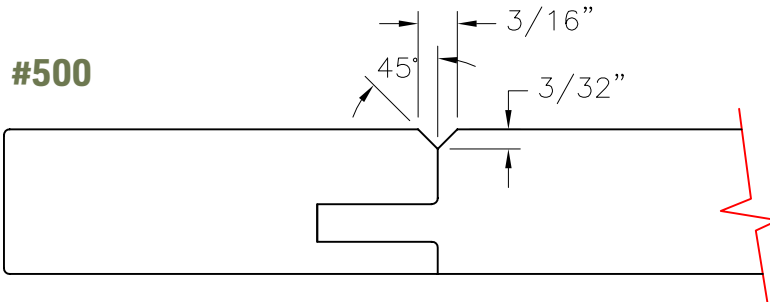


V-JOINT OPTIONS

The number above each drawing corresponds to the number of the option.
It must be indicated in the section of the code highlighted by the green circle.

10-1200-AR-S-313-03-**500**-110-F911-P02*

* This code is for reference only



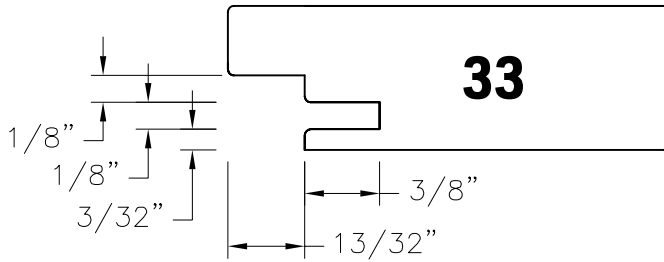
RABBET FOR FRAMES

The number above each drawing corresponds to the number of the rabbet. It must be indicated in the section of the code highlighted by the green circle.

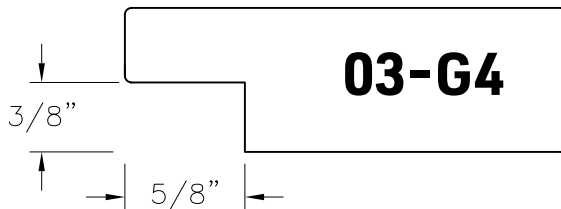
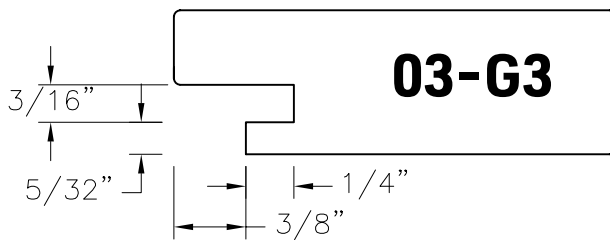
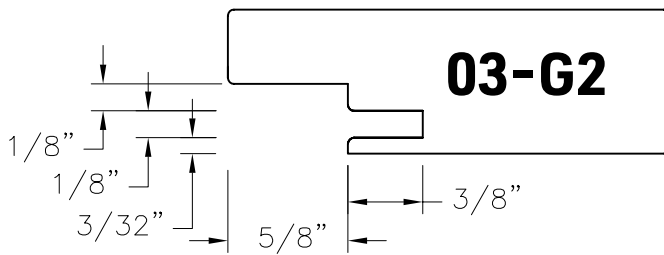
15-1200-AR-S-00-**33***

* This code is for reference only

moulding #03



For other rabbets, use:

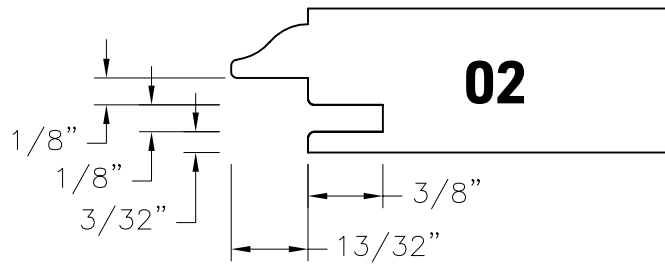


The number above each drawing corresponds to the number of the rabbet. It must be indicated in the section of the code highlighted by the green circle.

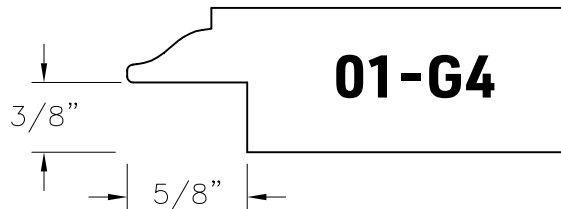
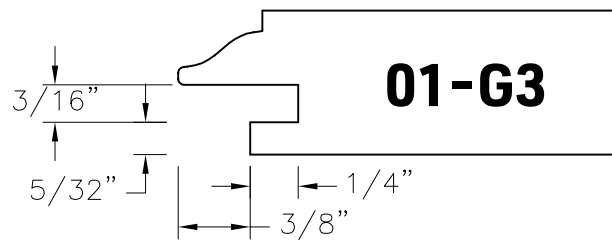
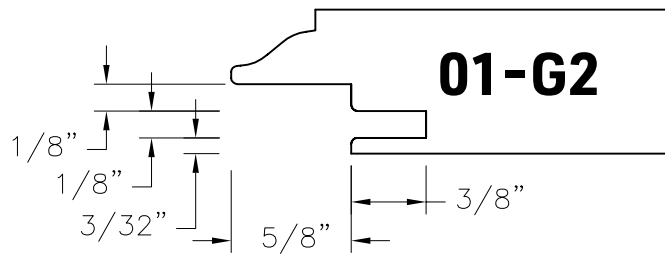
15-1200-AR-S-00-02*

* This code is for reference only

moulding #01



For other rabbets, use:

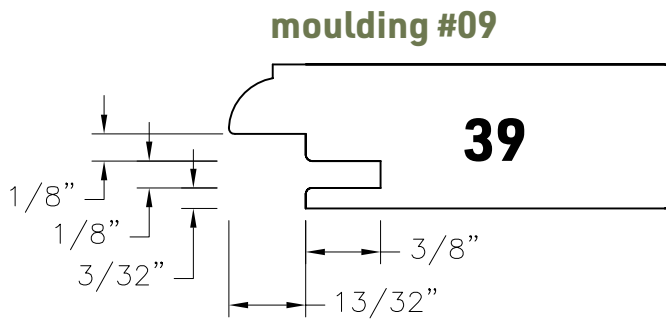


RABBET FOR FRAMES

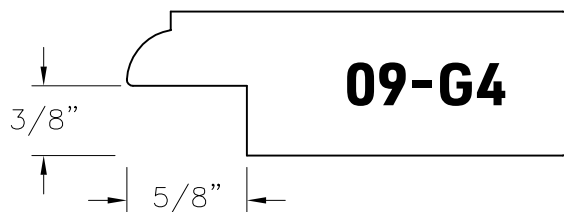
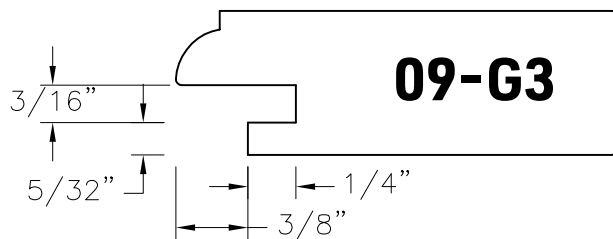
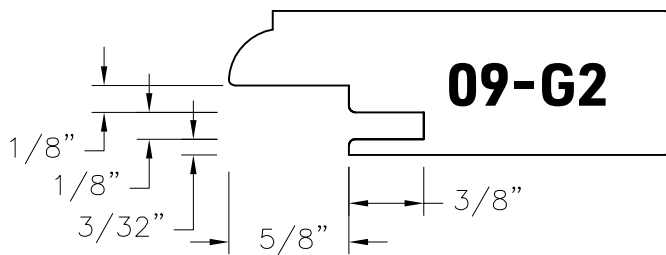
The number above each drawing corresponds to the number of the rabbet. It must be indicated in the section of the code highlighted by the green circle.

15-1200-AR-S-00-**39***

* This code is for reference only

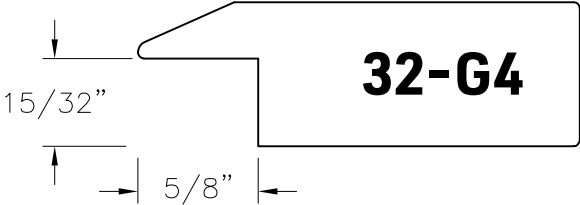
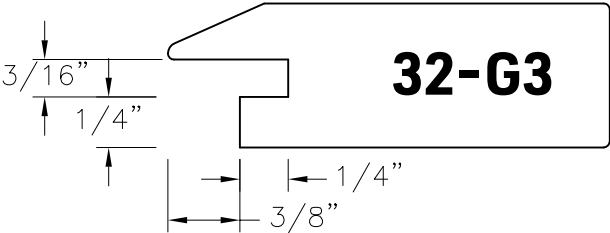
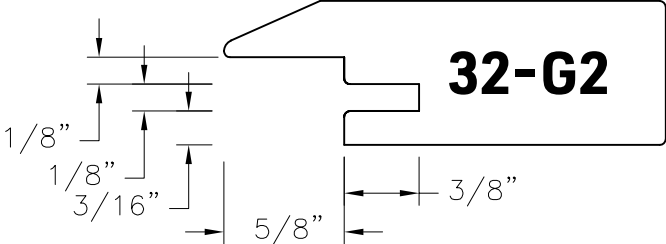


For other rabbets, use:



For all other mouldings,
please refer to these drawings:

For example, for moulding #32:



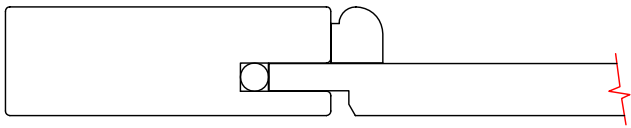
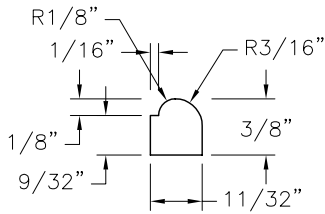
MOULDING FOR CENTER PANELS

The number above each drawing corresponds to the number of the option.
It must be indicated in the section of the code highlighted by the green circle.

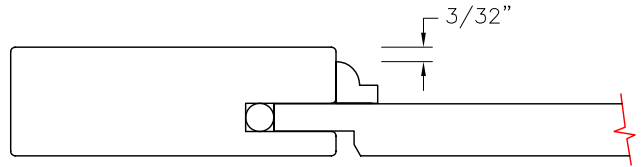
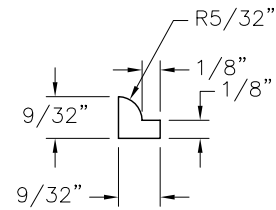
10-1200-AR-S-313-03-406-**110**-F911-P02*

* This code is for reference only

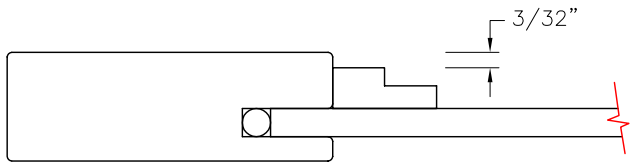
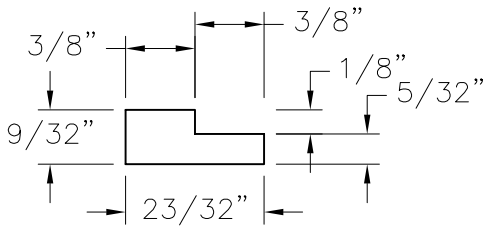
#250



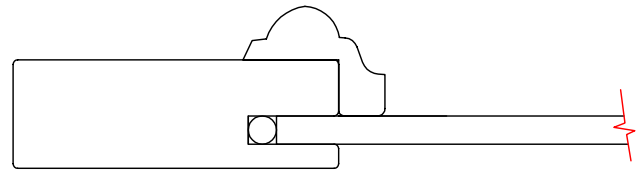
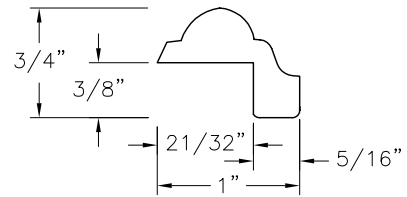
#238



#257

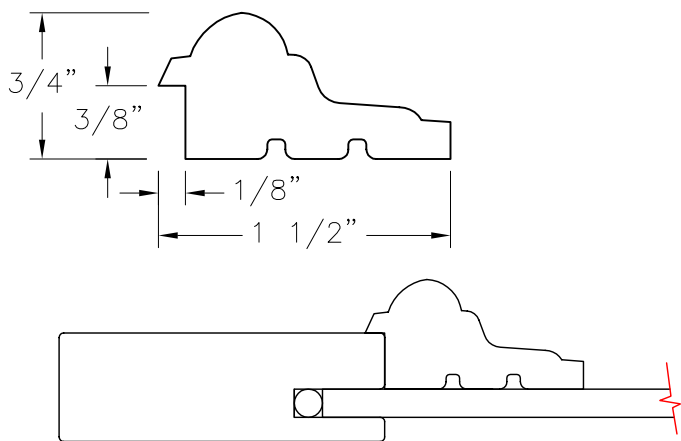


#111

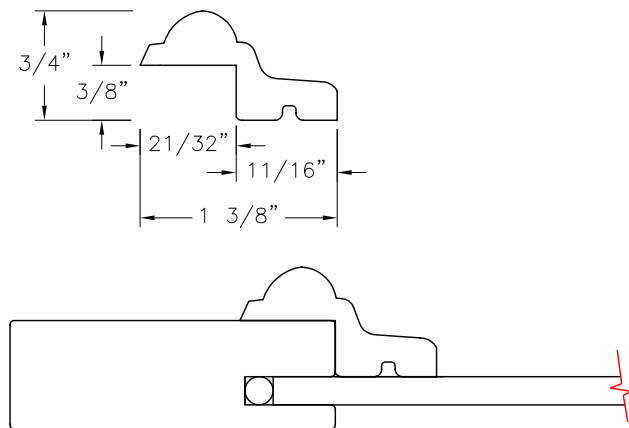


N.B.: These drawings are not to scale (75%).

#109



#110



N.B.: These drawings are not to scale (75%).



FLUTING OPTIONS

The number above each drawing corresponds to the number of the fluting option. It must be indicated in the section of the code highlighted by the green circle.

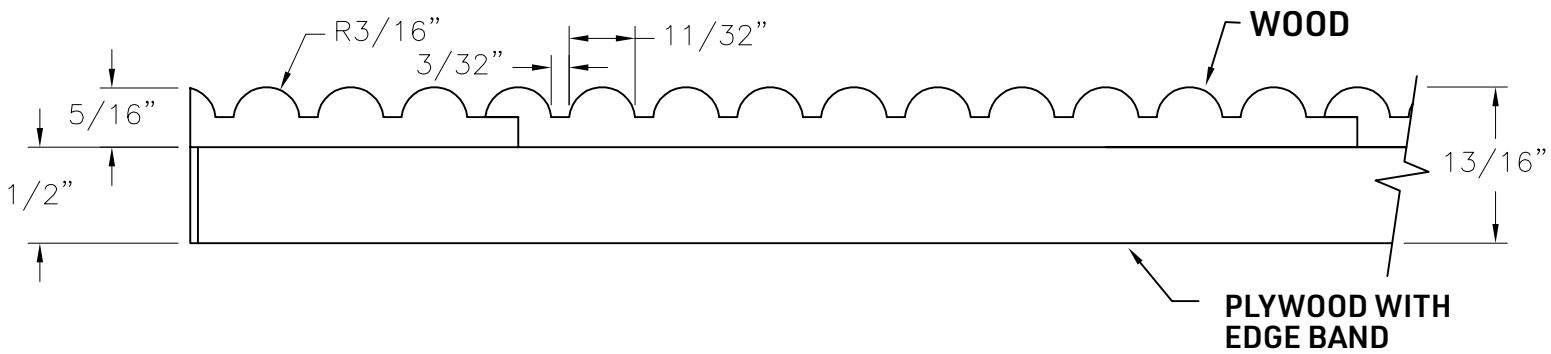
90-6650-CQ-**294**-249-F468*

* This code is for reference only

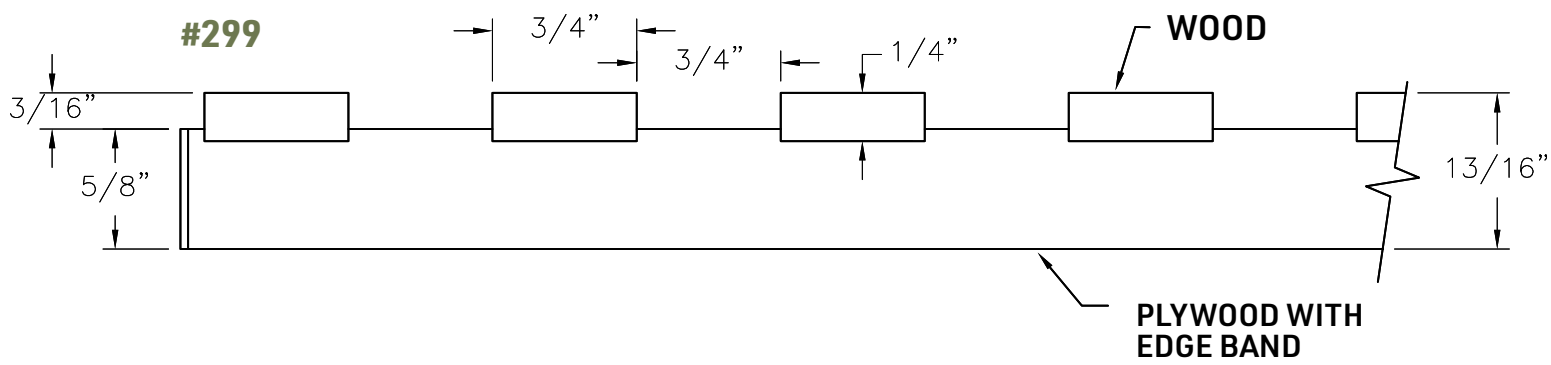


FARMHOUSE COLLECTION

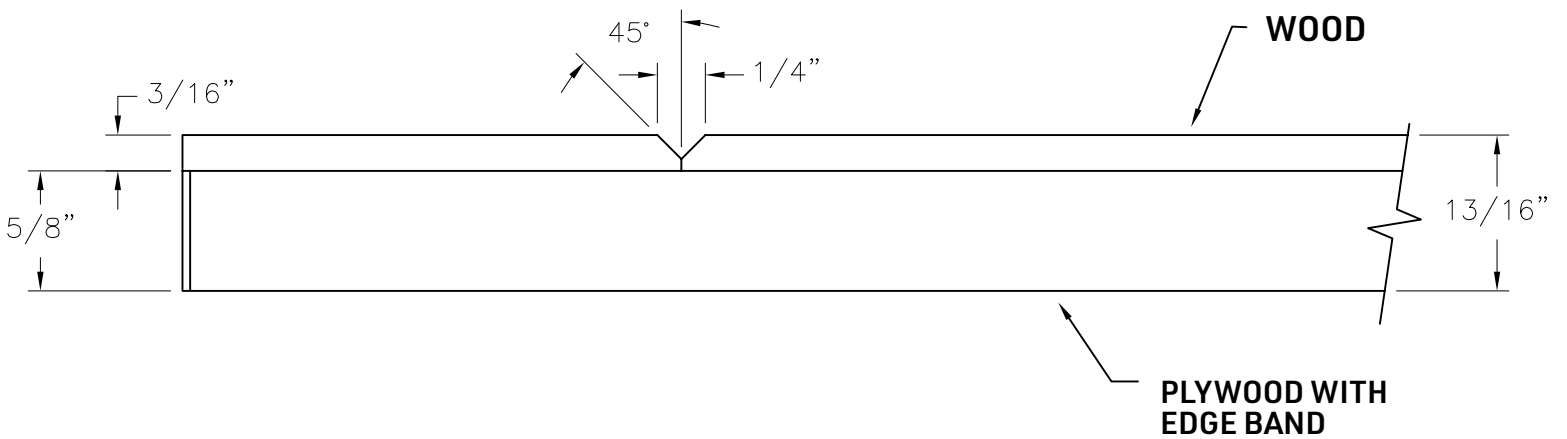
#294



#299



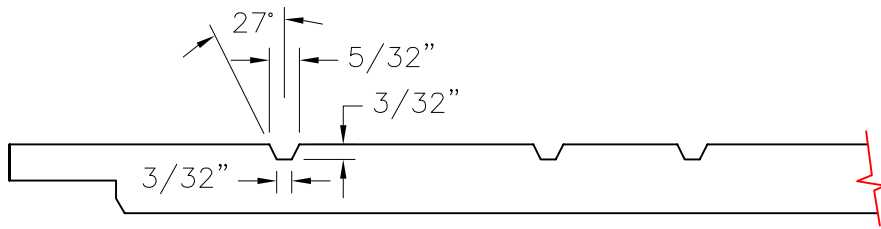
#293



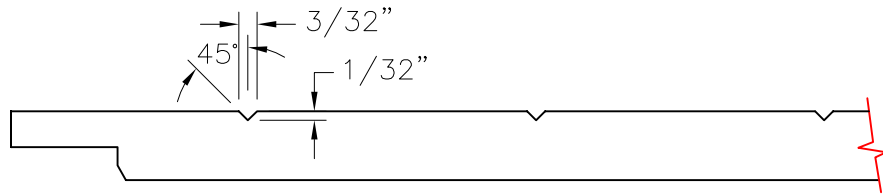


Spacing in between the grooves must be specified.

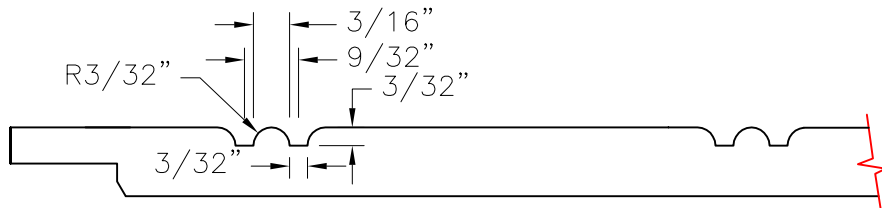
#400



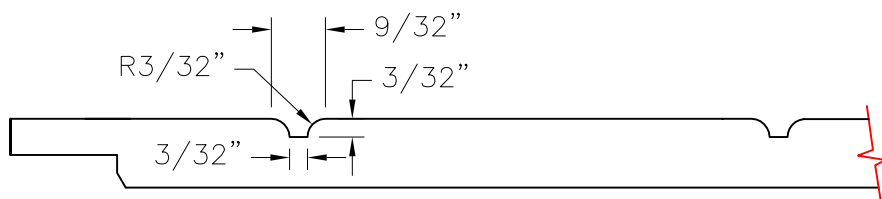
#404



#405



#406



CHOOSING YOUR WOOD TYPE AND GRADE




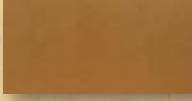



Since no tree is perfectly identical to another, colour variations and grain types can greatly influence the beauty and warmth of a wooden cabinet door.

Make sure to carefully select the grade of wood for your project, and always bear in mind that wood is a living and natural material.


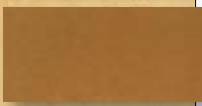
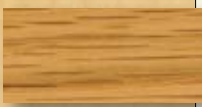




DID YOU KNOW?



The grain pattern of wooden cabinet doors is unique to each piece, which means that no two doors are ever exactly alike. It's like having a one-of-a-kind work of art in your home!

WOOD TYPE	RUSTIC (list price minus 10%) Recommended for dark stains and opaque lacquers.	KNOTTY RUSTIC (list price) For a homey project, perfect for true wood lovers.	SELECT (reference grade for list price) Recommended for normal to dark stains.	SELECT PLUS (list price plus 15%) Recommended for light stains.
 ALDER (red) - AR -	N/A	Accepted natural features: colour and grain variations, knots without restriction.	Accepted natural features: pin knots, burls, reddish colour.	N/A
 ASH (white) - F -	Accepted natural features: pin knots, burls, wide range of colours from cream to light brown. Not selected for colour, mineral accepted without restriction. Occasional light crazing.	Accepted natural features: pin knots, burls, wide range of colours from cream to light brown. Not selected for colour, mineral and knots accepted without restriction. Occasional light crazing.	Accepted natural features: pin knots, burls, wide range of colours from cream to light brown.	Accepted natural features: pin knots, burls, more uniform in colour.
 CHERRY - I -	Accepted natural features: gum lines, gum pockets, sapwood (whitish colour). Not selected for colour, mineral accepted without restriction. Occasional light crazing (list price minus 15%).	Accepted natural features: gum lines, gum pockets, mineral, sapwood (whitish colour). Knots without restriction.	Accepted natural features: gum lines, gum pockets, mineral, sapwood (whitish colour) limited to 20% of the surface.	Accepted natural features: gum lines, gum pockets, no sapwood (whitish colour) except on machined parts.
 HICKORY (wild) - H -	N/A	Accepted natural features: wide range of colours (sapwood and heartwood), not selected for colour. Knots without restriction.	Accepted natural features: wide range of colours (sapwood and heartwood), not selected for colour.	N/A
 MAHOGANY - A -	N/A	N/A	Accepted natural features: pin knots, burls, reddish colour.	N/A
 MAPLE - E -	Accepted natural features: not selected for colour, mineral accepted without restriction. Occasional light crazing.	Accepted natural features: not selected for colour, mineral and knots accepted without restriction. Occasional light crazing.	Accepted natural features: a little mineral on the surface, with no restriction on other parts. Uniform in woodgrain and colour.	Accepted natural features: less mineral on the surface, with no restriction on other parts. Uniform in colour.
 MAPLE (silver) - ES -	N/A	N/A	Accepted natural features: a little mineral on the surface, with no restriction on other parts. Uniform in woodgrain and colour. Light silver tones.	N/A

These pictures are a general representation of a specific type and grade of wood. You may notice differences in colour and grain from one order to another, from one component to another, or even within the same component. We suggest you order a sample of the desired colour and wood type before placing a full order.

WOOD TYPE	RUSTIC (list price minus 10%) Recommended for dark stains and opaque lacquers.	KNOTTY RUSTIC (list price) For a homey project, perfect for true wood lovers.	SELECT (reference grade for list price) Recommended for normal to dark stains.	SELECT PLUS (list price plus 15%) Recommended for light stains.
 MAPLE (wormy) -SMW-	Accepted natural features: all natural features accepted (worm holes, minerals, etc.). Not selected for colour.	N/A	N/A	N/A
 MDF -R-	N/A	N/A	N/A	Premium high density fibre.
 OAK (white) -B-	N/A	N/A	Accepted natural features: pin knots, burls, a little mineral on the surface, with no restriction for other parts. Colour varies from light brown to reddish and greenish-grey.	N/A
 OAK (red) -C-	Accepted natural features: pin knots, mineral without restriction. Not selected for colour, occasional light crazing.	Accepted natural features: pin knots, mineral and knots accepted without restriction. Not selected for colour, occasional light crazing.	Accepted natural features: pin knots, mineral and knots accepted without restriction. Minimal colour variations. Not selected for colour, occasional light crazing.	Accepted natural features: pin knots, less mineral on the surface, with no restrictions on other parts. Uniform in colour.
 PINE -P-	N/A	Accepted natural features: colour and woodgrain variations. Healthy knots accepted without restriction.	N/A	Accepted natural features: uniform in colour and woodgrain. No knots.
 SAPELE -SA-	N/A	N/A	Accepted natural features: golden-brown to reddish colour.	N/A
 WALNUT -N-	Accepted natural features: burls, light grey-brown to dark purplish brown. Not selected for colour. Sapwood (whitish colour). Mineral accepted without restriction. Occasional light crazing.	Accepted natural features: burls, light grey-brown to dark purplish brown. Not selected for colour. Sapwood (whitish colour). Mineral and knots accepted without restriction. Occasional light crazing.	Accepted natural features: burls, light grey-brown to dark purplish brown. Not selected for colour. Sapwood (whitish colour) limited to 20% of the surface.	N/A

Sanding

Our high end technology gives you:

- Sanding on all surfaces
- Eased edges for optimal finishing adhesion
- Removal of scratches from countergrain sanding (front and back)
- Packaging with protective film between each component

N.B.: Even with optimal sanding, components shipped without finish require a minimum of preparation. This is due to various factors, such as the type of wood, the finish used, handling during packing, unpacking, and drilling of hinges, for example. A light sanding at your factory will also ensure a more uniform finish on all elements (doors, gables, mouldings, etc.).

CODE DESCRIPTION



**QUICK AND EASY:
ORDER ONLINE!**
Ask for an
access code



10-1200-AR-S-313-03-406-110-F911-P02

Group
10
Solid door

Design
1200
Square

Wood type
AR
Red alder
(see pages
68-69)

Wood grade
S
Select
(see pages
68-69)

Center panel
profile
313 ECO
(see pages
52 to 57)

Interior
moulding
03
(see pages
48 to 51)

Options
406-110
with added fluting
and moulding (see
pages 59 to 67)

Finish
F911
Rocheuses (see
pages 44 to 46)

Exterior
profile
P02
(see page
58)



TO ORDER

Online on our website (secure connection):
ask for your access code.
For assistance or questions: 1 800 463-7060



Don't hesitate to send us a
photo, a technical drawing,
or even an image from
Pinterest/Instagram.
We'll be happy to complete
the code for you.

GROUP AND DESIGN NUMBER

These first two specifications are the most important, as they determine the very nature of the component chosen. The group number confirms whether it's a door or a drawer front, for example, and the design number specifies the configuration (square, curved, etc.). Please refer to pages 68 and 69 for a complete description of grades and wood types.

GROUP

Group

10	Solid door
15	Open frame
20	Plywood door
30	Solid drawer front
35	Plywood drawer front*
50	Moulding (various lengths)

Group

60	Curved door
61	Curved open frame
62	Curved drawer front
63	Curved moulding
70	MDF door (pine fibre)
71	MDF open frame

Group

72	MDF drawer front
90	Miscellaneous/Accessory

DESIGN

GROUP	# DESIGN	DESCRIPTION
10	1200	Solid door square
10	1202	Solid door square, 2 panels
10	1203	Solid door square, 3 panels
10	1204	Solid door square, 4 panels
10	1205	Solid door square, 5 panels
10	1206	Solid door square, 6 panels
10	1300	Solid door arched
10	1302	Solid door arched, 2 panels
10	1370	Solid door arched plus
10	1600	Solid door arched, top/bottom
10	1670	Solid door arched plus, top/bottom
10	1800	*Solid door horizontal batten 1"
10	1900	*Solid door horizontal batten 2"
10	1970	*Solid door closed louvre 3/4"
10	3000	Solid door vaulted plus
10	3060	Solid door vaulted plus, top/bottom
10	3100	Solid door vaulted
10	3150	Solid door vaulted, left/right
10	3160	Solid door vaulted, top/bottom
10	3200	Solid door half-circle
10	3300	Solid door quarter-circle, left/right
10	3400	Solid door arched, left/right
10	3700	Solid door gothic plus
10	3750	Solid door gothic
10	4500	Solid door 45°, regular moulding
10	4500	Solid door 45°, convex moulding
10	4550	Solid door 45°, corner 22.5°, left/right

30	1200	*Solid drawer front 5 pieces **
30	1202	*Solid drawer front 7 pieces (2 panels) **
30	1800	*Solid drawer front horizontal batten 1"
30	1900	*Solid drawer front horizontal batten 2"
30	1970	*Solid drawer front louvred 3/4"
30	4500	*Solid drawer front 45°, regular moulding
30	4500	*Solid drawer front 45°, convex moulding
30	6000	*Solid drawer front plain

GROUP	# DESIGN	DESCRIPTION
20	1200	Plywood door square
20	1202	Plywood door square, 2 panels
20	1203	Plywood door square, 3 panels
20	1204	Plywood door square, 4 panels
20	1205	Plywood door square, 5 panels
20	1206	Plywood door square, 6 panels
20	1300	Plywood door arched
20	1302	Plywood door arched, 2 panels
20	1370	Plywood door arched plus
20	1600	Plywood door arched, top/bottom
20	1670	Plywood door arched plus, top/bottom
20	3000	Plywood door vaulted plus
20	3060	Plywood door vaulted plus, top/bottom
20	3100	Plywood door vaulted
20	3150	Plywood door vaulted, left/right
20	3160	Plywood door vaulted, top/bottom
20	3200	Plywood door half-circle
20	3300	Plywood door quarter-circle, left/right
20	3400	Plywood door arched, left/right
20	3700	Plywood door gothic plus
20	3750	Plywood door gothic
20	4500	Plywood door 45°, regular moulding
20	4500	Plywood door 45°, convex moulding
20	4500	Plywood door 3/4" Euro plus
20	5000	Plywood door 3/4" rift cut

35	1200	*Plywood drawer front 5 pieces **
35	1202	*Plywood drawer front 7 pieces (2 panels) **
35	4500	*Plywood drawer front 45°, regular moulding
35	4500	*Plywood drawer front 45°, convex moulding
35	4500	*Plywood drawer front 3/4" Euro plus
35	5000	*Plywood drawer front 3/4" rift cut

90	6400	Plywood door/drawer front 7/8" pillow
90	6600	3/4" gable/plywood with edge band
90	6650	5/8" gable/plywood with edge band

* Horizontal grain center panel

** 1 5/8" rails (unless otherwise stated)

* Plywood center panel (on MDF or particule core depending on supply)



Thinks wood, thinks green

Les Industries Caron (meubles) inc.
45, 4e Rue, Montmagny, C.P. 100
(Quebec) Canada G5V 3S3

418.248.0255
800.463.7060
order@caronindustries.com

418.248.0982
800.463.3656

Company name, Client number, Name, Order number, Ordering date, VIP Service: [] NO [] YES

Table with 10 columns: Group number, Design number, Wood type, Grade, Central panel number, Interior moulding number, Option number, Finish number, Exterior profile number. Includes a 'DOORS' label on the left and a 'TOTAL' row at the bottom.

Table with 10 columns: Group number, Design number, Wood type, Grade, Central panel number, Interior moulding number, Option number, Finish number, Exterior profile number. Includes a 'DRAWER FRONTS' label on the left and a 'TOTAL' row at the bottom.

Table with 8 columns: Model number, Wood type, Grade, Option, Width, Finish number, Qty.

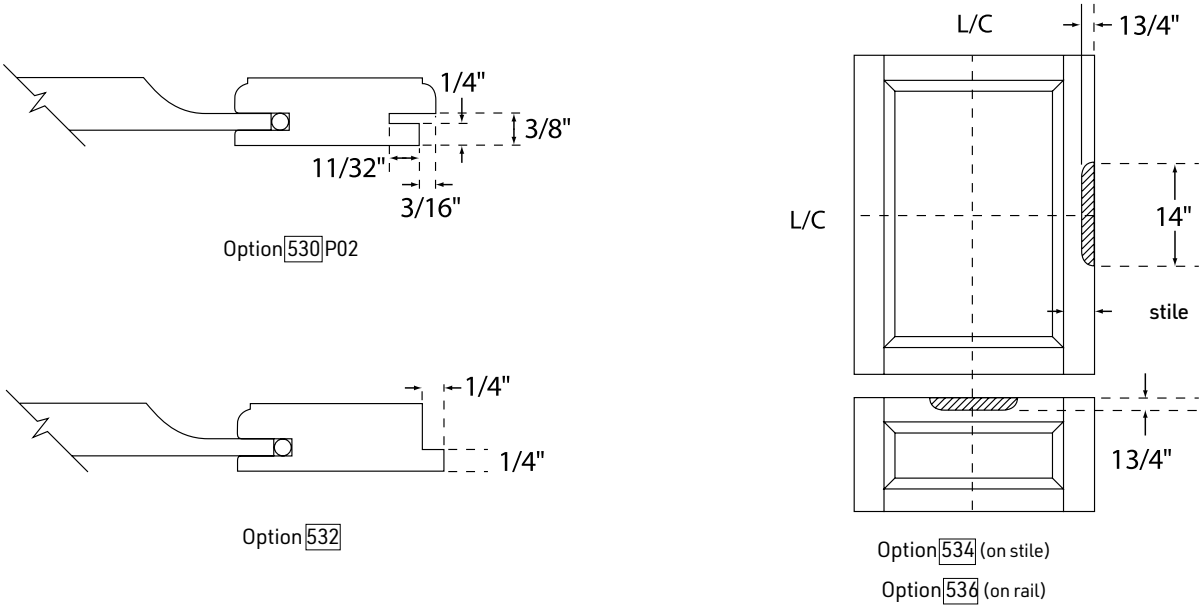
ORDER [] QUOTATION [] N.B.: A PDF version of this form is available on our website.



SPECIALTY COMPONENTS

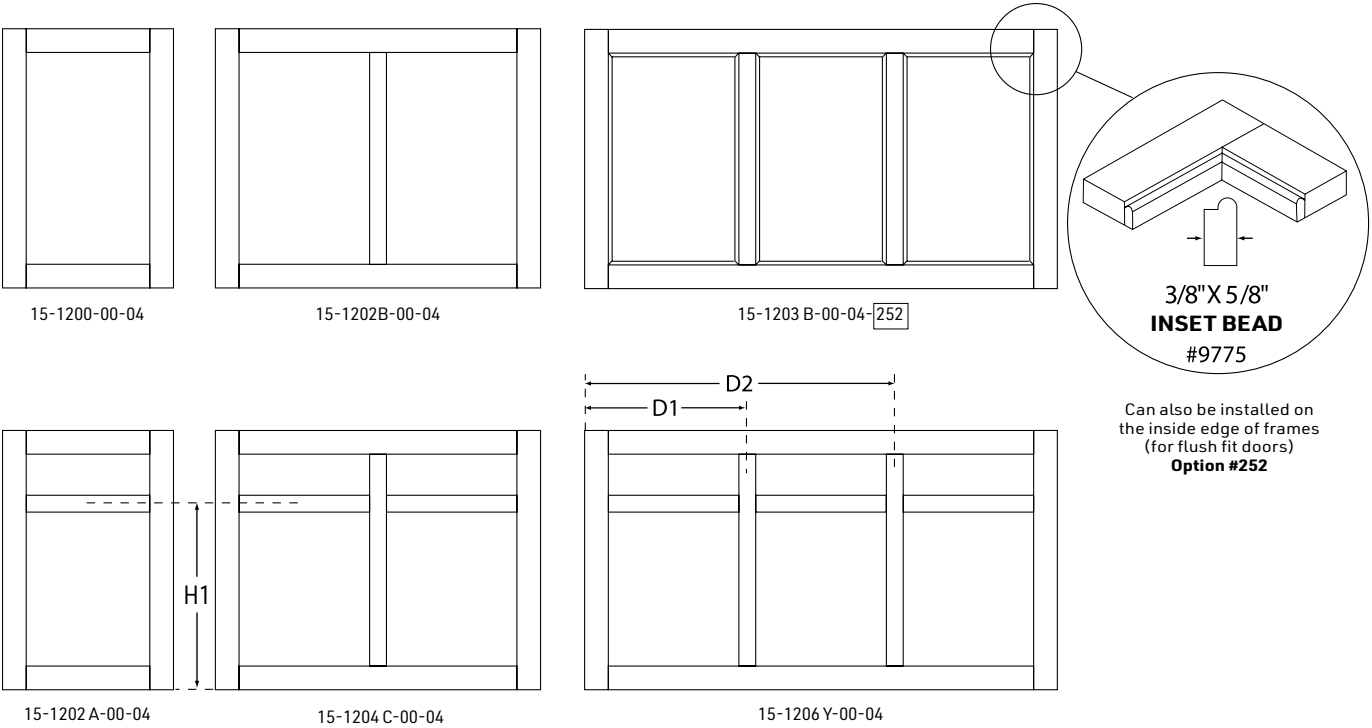
APPLIANCE PANEL

Most of our components can be used on household appliances for a refined, built-in look. Check the compatibility of your appliances (special adaptors included) and specify the appropriate option.



FACE FRAME

Available in multiple configurations. Make sure to specify the width, position and outside measurements of stiles and rails.

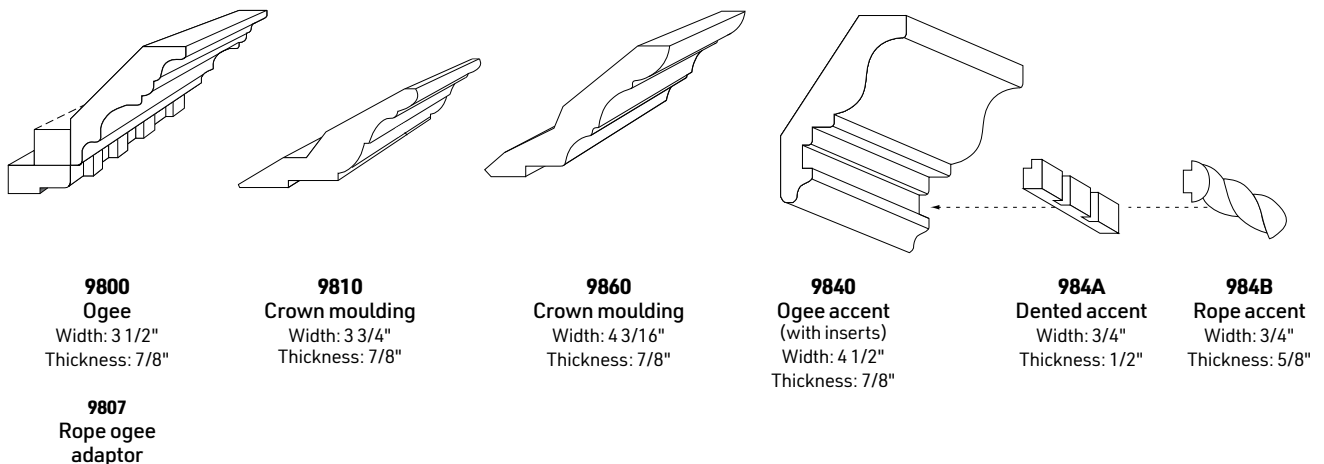
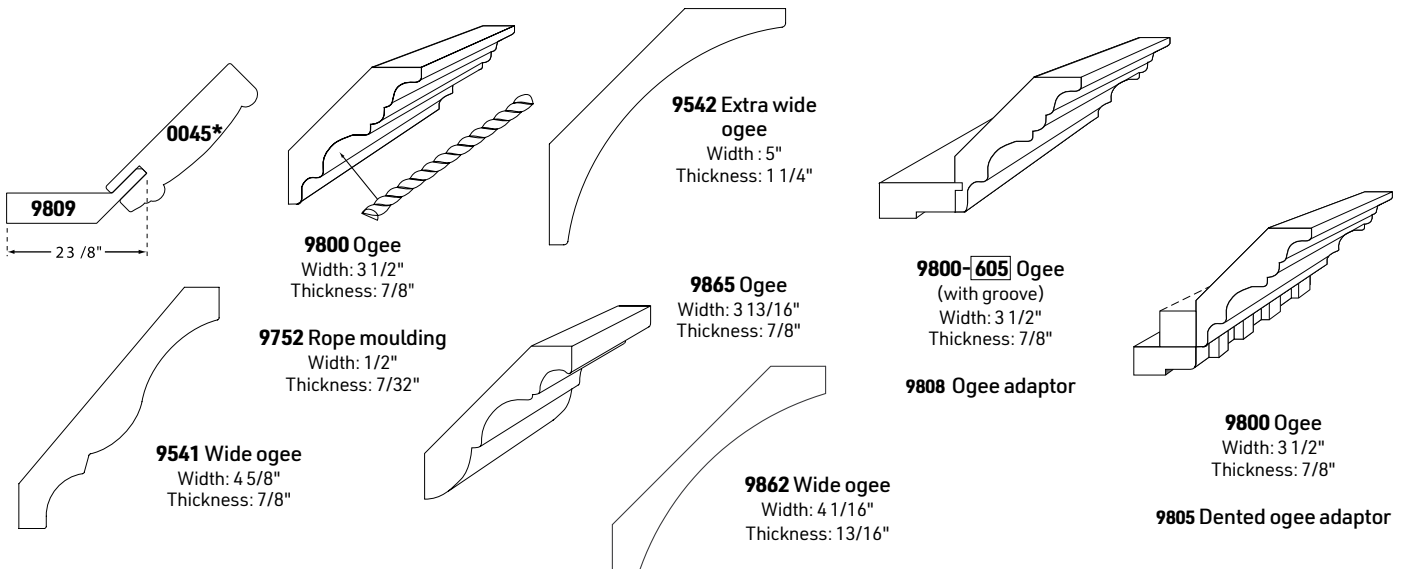
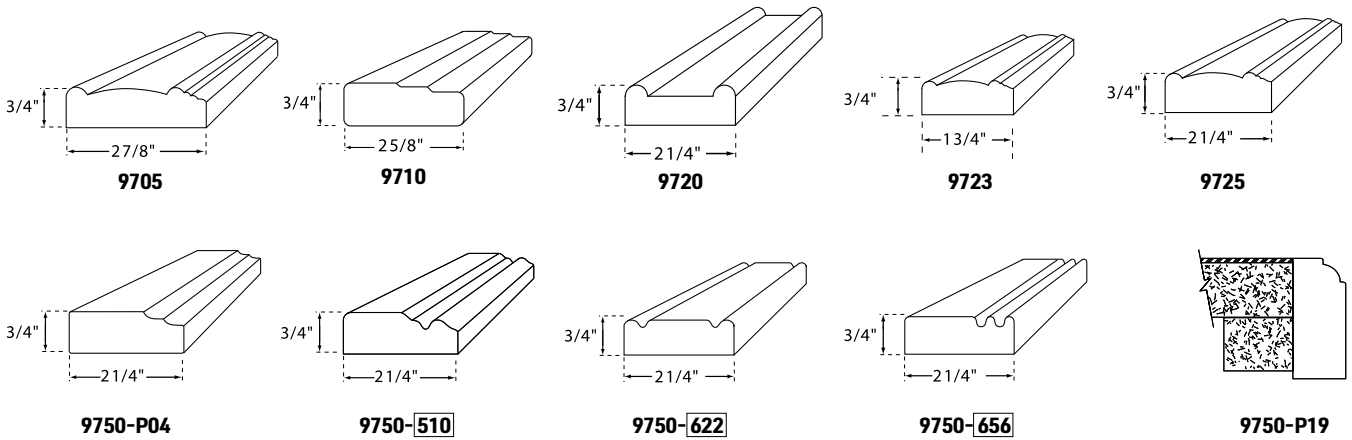


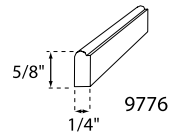
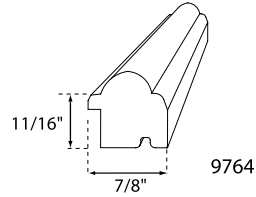
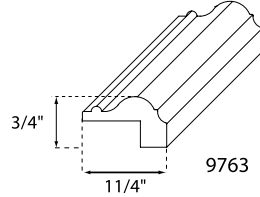
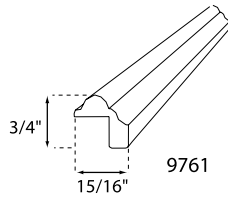
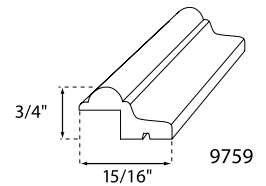
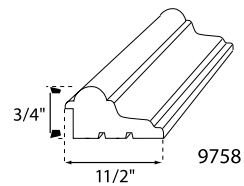
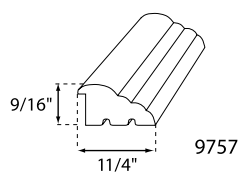
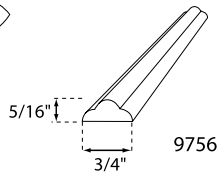
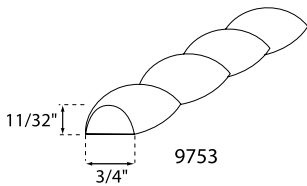
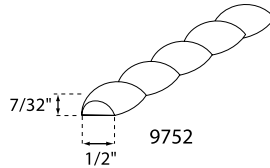
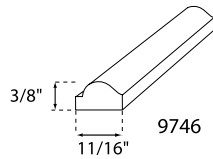
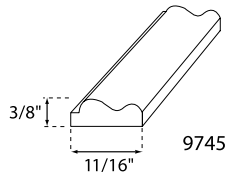
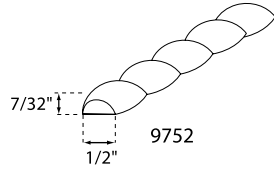
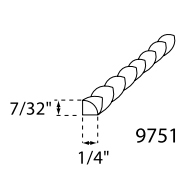
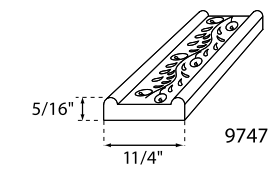
Can also be installed on the inside edge of frames (for flush fit doors)
Option #252

MOULDINGS

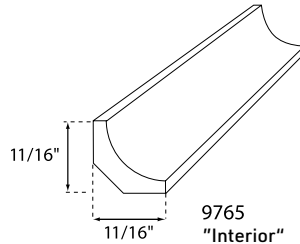
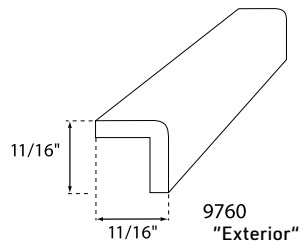
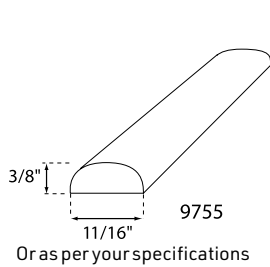
CROWN MOULDINGS, BASE MOULDINGS, LIGHT VALENCE

To see more mouldings and options, please refer to pages 48 to 51. These components can be used as decorative elements, toe kicks, countertop edges (base moulding and door trims 3/8" to 3/4" thick), etc. They're also available with the same rabbet as other door parts, to use with Caron Adaptor # 9809 to create crown mouldings that perfectly match your project (choose desired interior moulding number and add 00* before).

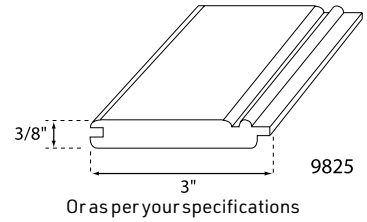
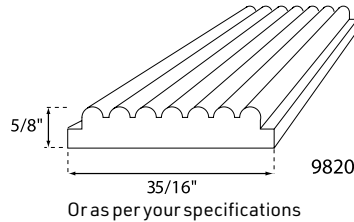
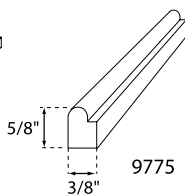
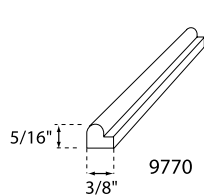
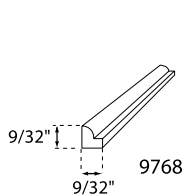




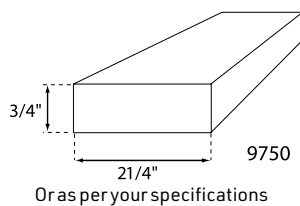
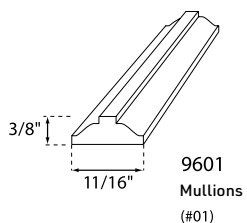
JOINT COVER / CORNER



BEAD



OTHER

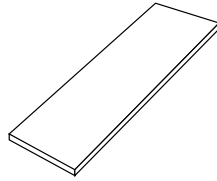


ACCESSORIES

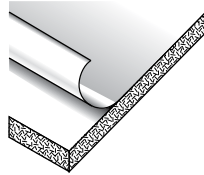
CUSTOMIZE YOUR PROJECTS

Whether it's laminated wood, turned wooden posts, valances, pilasters, or plate holders, most components are available in the wood type and dimensions of your choice. Some of these accessories can be personalized with your company's name or logo (some conditions apply). It's the perfect gift to add to any customer's new kitchen.

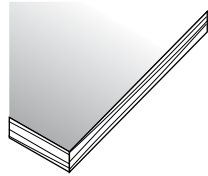
90-9100
Premium grade plywood
 (7/32" thick) 96" x 48"



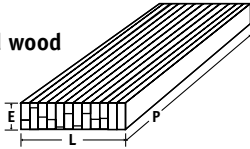
90-9200
Premium grade wood skin
 (Polyback 0.035") 96" x 48"



90-6600
3/4" custom edge-banded plywood for end gables. Ideal with Caron prefinished doors (5/8" - 90-6650)



90-4060
Laminated wood
 (edge grain)



Fret work / valance

Can be surface routed only or through the board (open version for maximum contrast). Available with or without edge treatment (see pages 76 and 77).

30-6000-980



90-6100



90-9500



001-985 - P01



002-P01



001-P01



003-P01

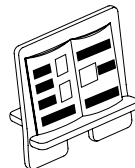
90-9630*
Cutting board
 15 3/4" x 11 3/4" x 1 1/4"



90-9630*
Bread board
 24" x 5" x 5/8"

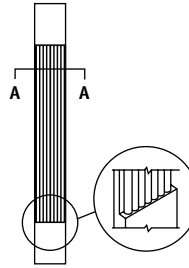


91-9600*
Book stand
 12" x 11 7/8" x 5/8"



90-6250
Pilaster

001
Beaded



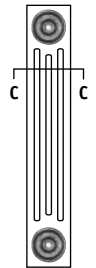
SECTION AA

002
Fluted



SECTION BB

003
Fluted plus



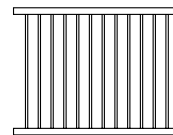
SECTION CC



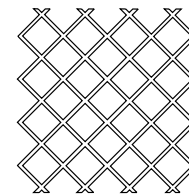
90-6300
Turned wooden post



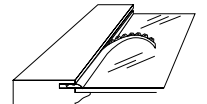
90-2030
Plate holder



90-2000
Wine rack



90-9630
 Clear retainer moulding, included with most open frames. Available by the roll (1000 linear feet).



MINIMUM AND MAXIMUM SIZE

Although we produce components up to 10' high by 5' wide, maximum dimensions vary according to the design and type of wood chosen. As a general rule, we suggest the use of two or more components (that you fasten together) rather than one very large component in order to minimize the risk of breakage during transport, increase product stability and ensure better warranty coverage.

When it comes to minimum widths and heights, Caron offers so many possibilities that it would be difficult to list them all in a single document. However, this catalogue contains all the information you need to find most of them yourself.

Minimum width Solid center panel door example:
(width of stile x 2) + (center panel reveal x 2) + (1/2" center panel flat section) = minimum width.

Minimum height Solid raised drawer front example:
(width of rail x 2) + (center panel reveal x 2) + (1/2" center panel flat section) = minimum height.

IMPORTANT NOTICE: please refer to pages 52 to 57 for center panel reveals and moulding widths.

If applicable, don't forget to add moulding width x 2 (for center panel option).

To lower minimum heights on drawer fronts:

- Reduce rail width
- Reduce center panel reveal (see pages 52 to 57)
- Reduce center panel flat section (depending onto knob or handle back plate specifications)
- Reduce moulding width (if applicable)

PRODUCTION TIME

Caron's estimated production time will be confirmed for each one of your orders or quotations. Please note that production time starts after reception of your final confirmation and after credit approval. This does not include transit, weekends, statutory holidays and things beyond our control such as major storms, power failures, etc.

N.B.: Estimated production times vary depending on design, wood type and options ordered. It may also vary during the year according to the demand.

Rush orders / VIP service

For emergencies, estimated production time can be reduced by half (some conditions apply).
Ask for our VIP service for more information.

Info shipping service

To facilitate your planning, Caron's exclusive info shipping service will let you know every time an order is shipped.

Free delivery service*

For orders of 20 doors and more (6000 series, end gables and other restrictions may apply).

*Basic freight, dock to dock. Any additional service/fees will be at the customer's expense.

WARRANTY

SATISFACTION WARRANTY

- Inspect goods upon reception.
- In the event of breakage, incomplete delivery or non-conformity, indicate it on the bill of lading and notify us within 24 hours. Failure to do so will relieve Caron and the carrier of all responsibility for the shipment.
- Once these steps have been completed, ask for your authorization number before returning the component (always use the original packaging).
- Broken and/or non-compliant components will be replaced and/or repaired within the shortest possible time.
- To minimize warping, movement or splitting, order your doors pre-finished or finish them at home as soon as possible. Avoid sudden temperature changes and maintain relative humidity between 30% and 40%.

Doors and frames over 45" high will not automatically include a center rail. Please specify it so that the warranty against warping over 9/32" applies (valid up to one month after shipping date).

Components over 45" high without a center rail are not covered. In some cases, we suggest using two doors.

All components over 26" wide must be ordered with a center stile for the warranty to apply.

Tolerance for dimension: **± 1 mm on exterior measurement**
± 2 mm on parts from the same component

Tolerance for 45° joint: **0.010" (0.254 mm) for expansion**
(based on 2 7/8" wide frame parts)

Tolerance for warpage: **45 1/16" high with middle rail: 9/32"**
50" high with middle rail: 5/16" *
60" high with middle rail: 3/8" *
***We suggest to use additional hinges or two doors**
Serie 6000 components: 1/8"
(if less than 1.5 sq. feet of total surface per component)

Our warranty applies to components returned in original condition only. It covers repair or replacement only (plus shipping). It does not cover installation, labour or other costs related to our products. This warranty does not cover damages caused by improper handling, alterations, improper storage, misuse or usage in an uncontrolled environment (recommended humidity 30% to 40%). This warranty does not cover the occurrence of assembly joints when finished with opaque or semi-opaque colours.

Caron Industries reserves the right to make improvements or changes in its products and/or documentation without notice.

Drawings in this document are not to scale.

CARE AND MAINTENANCE

Clean using lightly damp cloth with soapy water. Dry excess water quickly.

Rub with a soft cloth in the direction of the woodgrain.

Wipe off any excess water with a clean, dry cloth.

To reduce warping, movement or splitting, avoid sudden changes in temperature and maintain relative humidity between 30% and 40%.









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caron@caronindustries.com
caronindustries.com

Thinks **wood**, thinks **green**
Caron